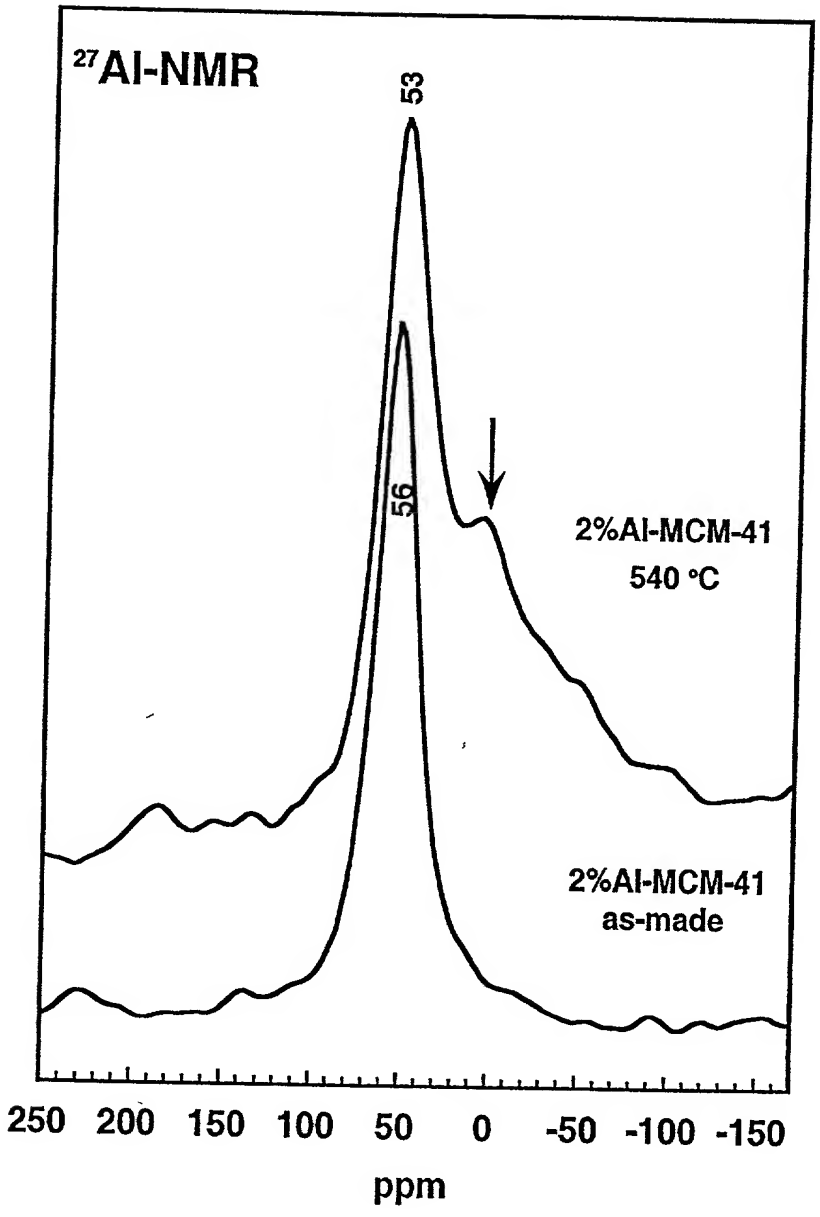

27Al-NMR
53
56
2%Al-MCM-41
540 °C
2%Al-MCM-41
as-made
250 200 150 100 50 0 -50 -100 -150
ppm

Figure 1

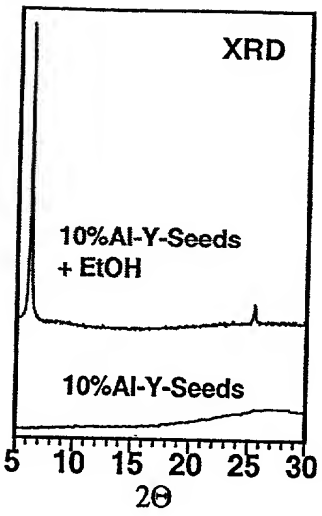


Figure 2A

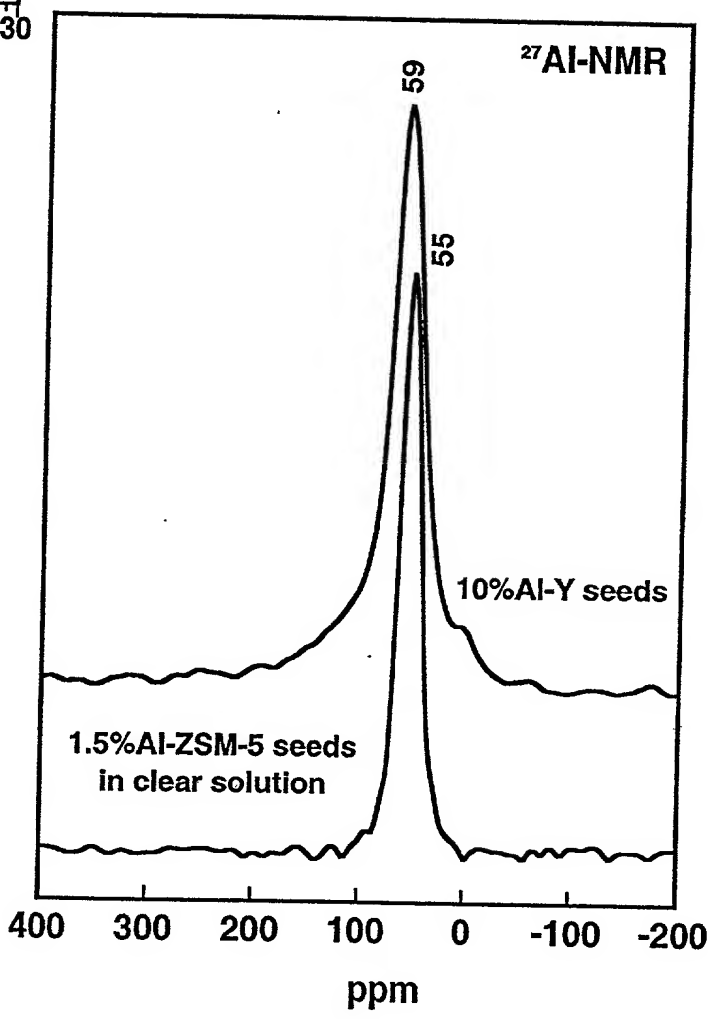


Figure 2

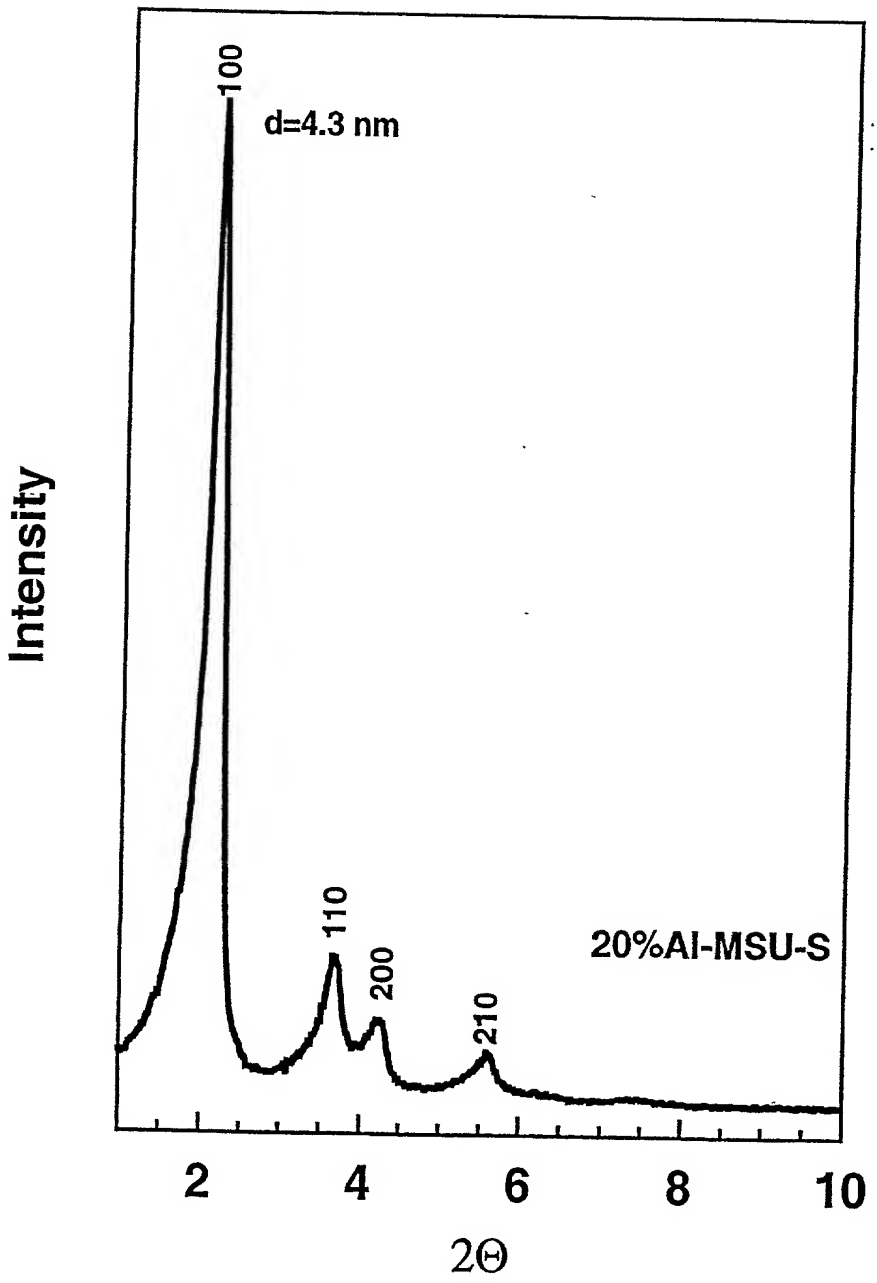


Figure 3

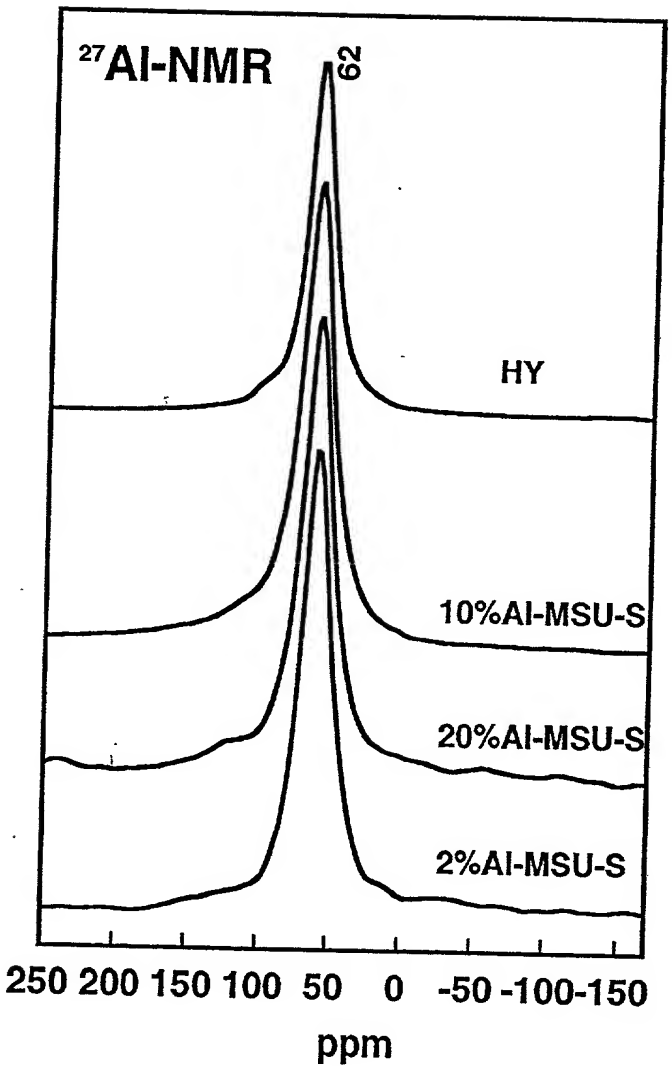

^{27}Al-NMR
62
HY
10%Al-MSU-S
20%Al-MSU-S
2%Al-MSU-S
250 200 150 100 50 0 -50 -100-150
ppm

Figure 4

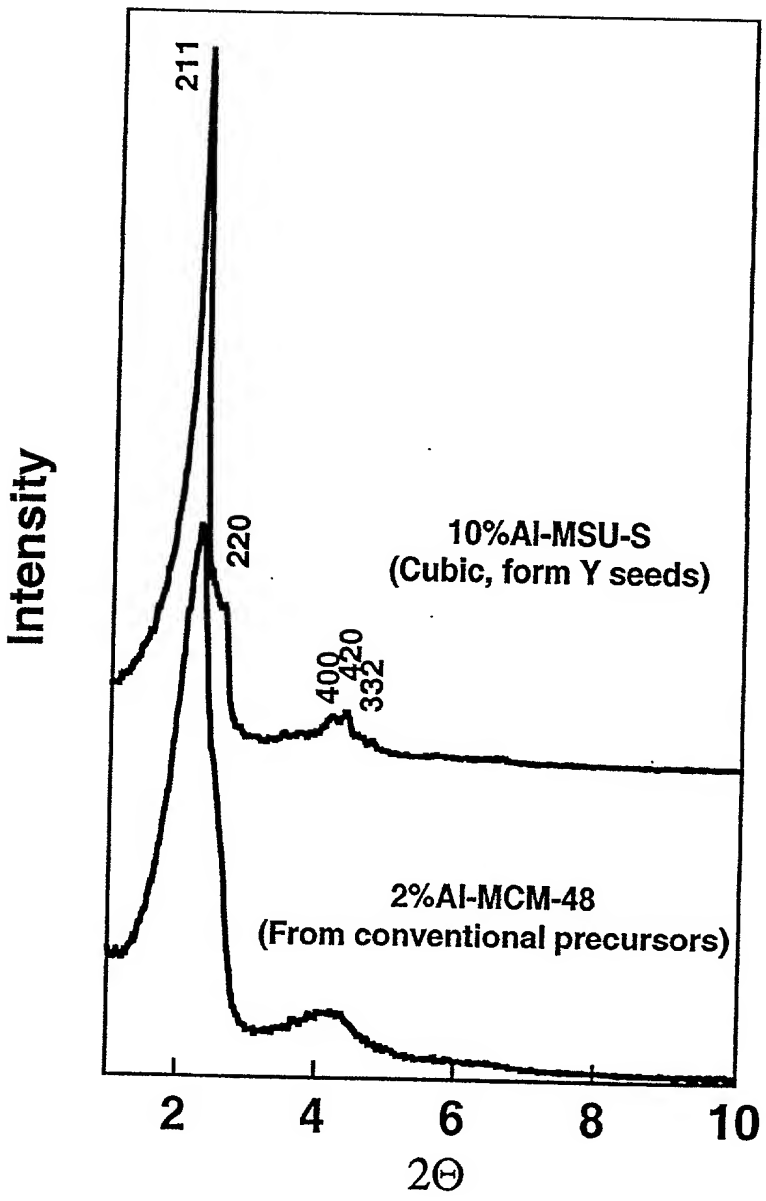

211
220
400
420
332
Intensity
10%Al-MSU-S
(Cubic, form Y seeds)
2%Al-MCM-48
(From conventional precursors)
2
4
6
8
10
2Θ

Figure 5

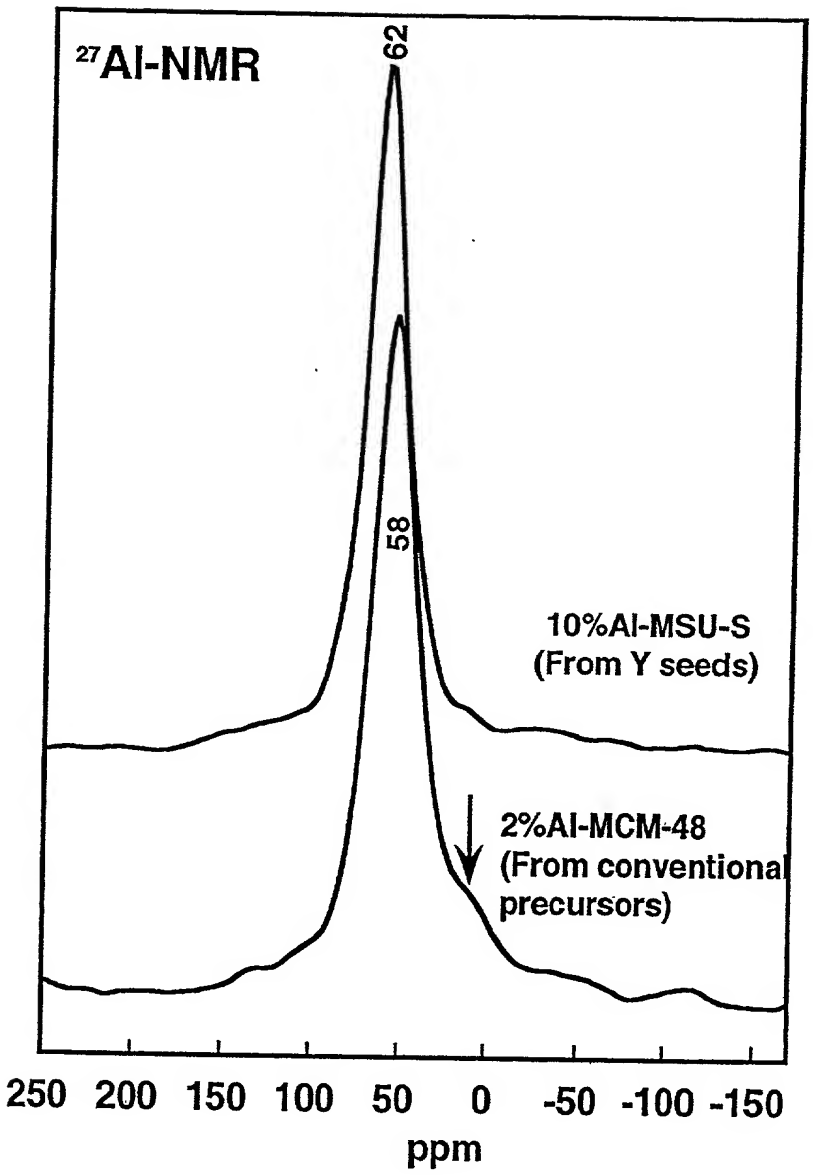

27Al-NMR
62
58
10%Al-MSU-S
(From Y seeds)
2%Al-MCM-48
(From conventional
precursors)
250 200 150 100 50 0 -50 -100 -150
ppm

Figure 6

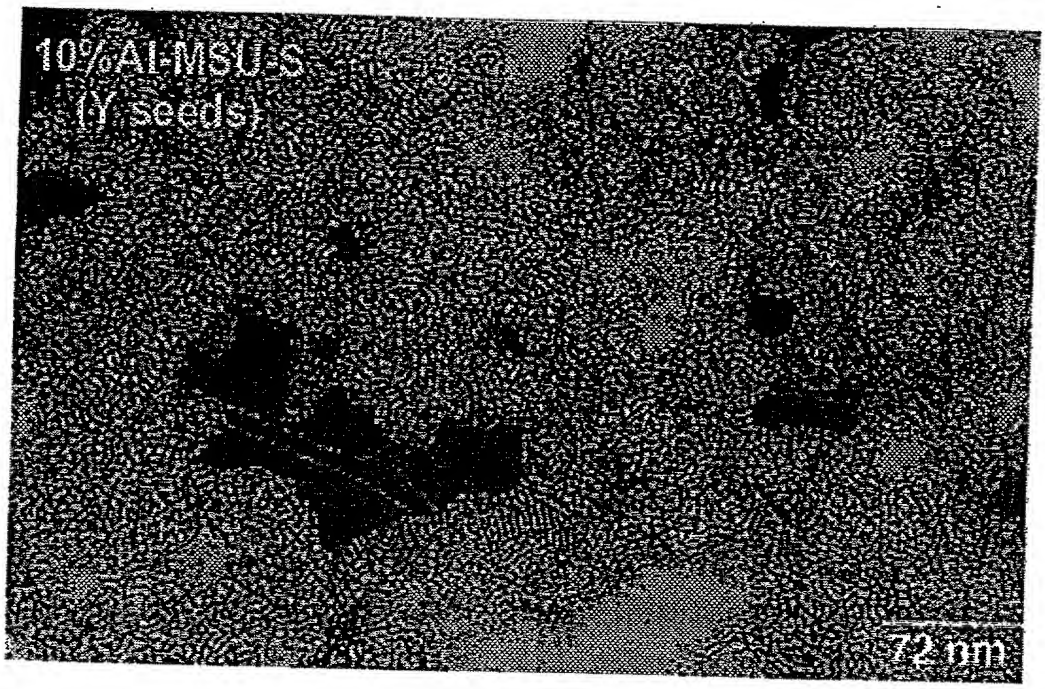


Figure 7

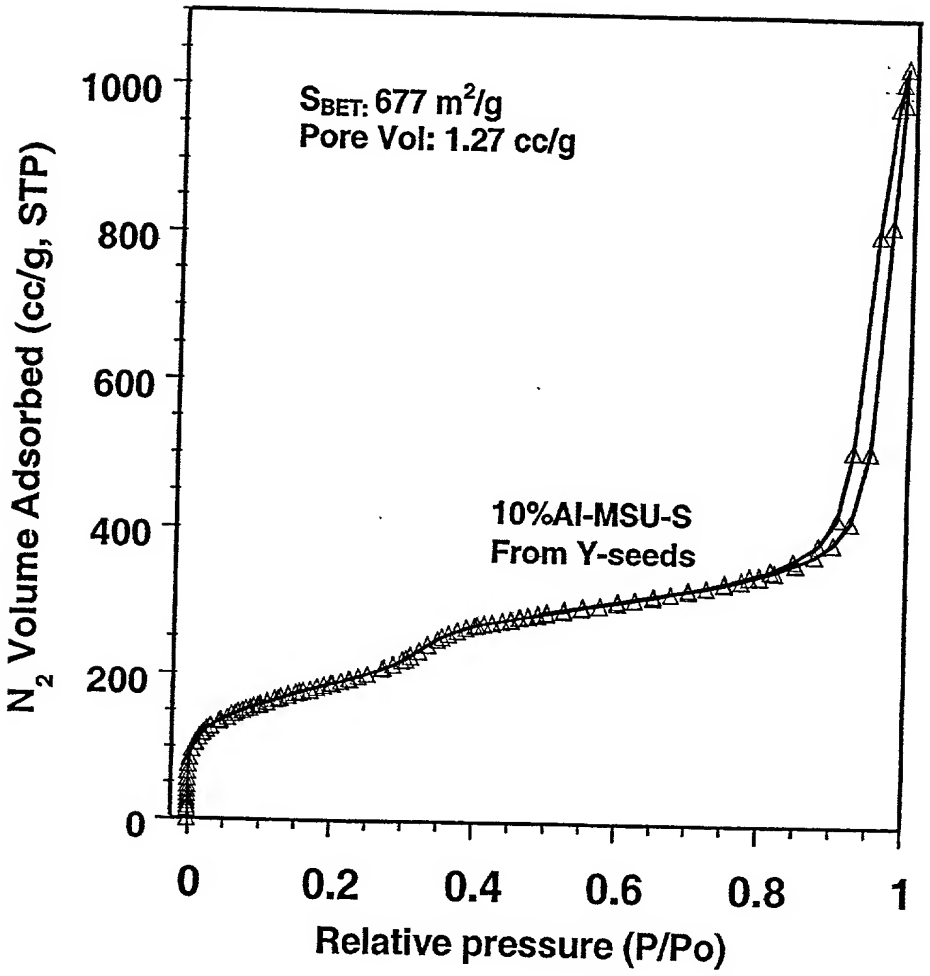

S_{BET}: 677 m^2/g
Pore Vol: 1.27 cc/g
10%Al-MSU-S
From Y-seeds
N_2 Volume Adsorbed (cc/g, STP)
Relative pressure (P/Po)
0
200
400
600
800
1000
0
0.2
0.4
0.6
0.8
1

Figure 8

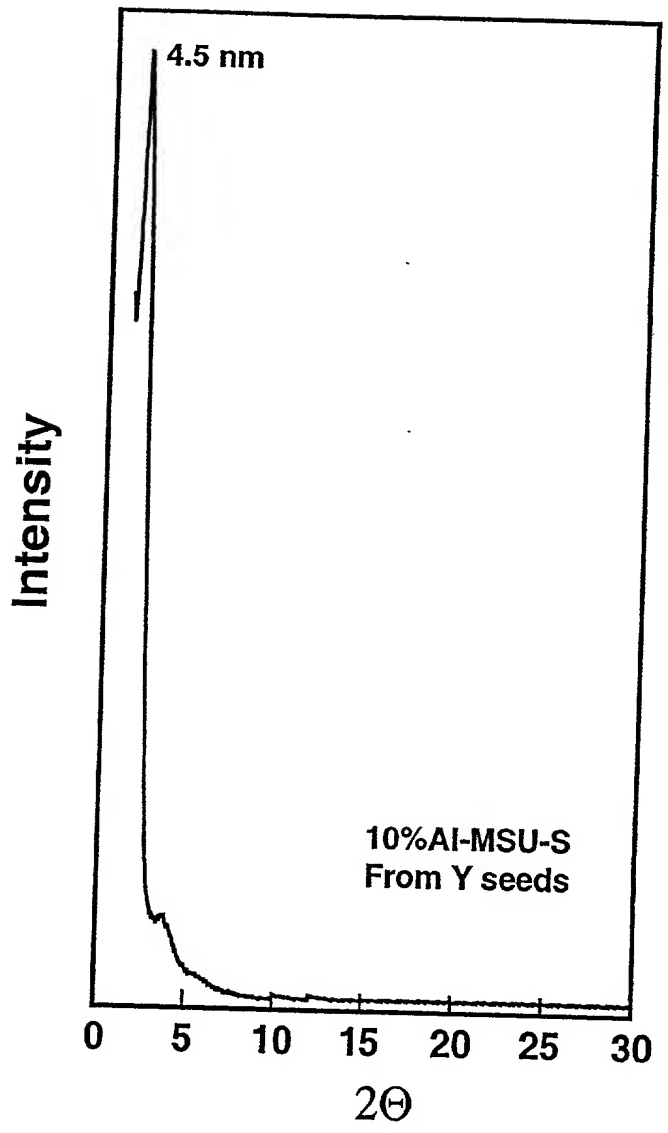


Figure 9

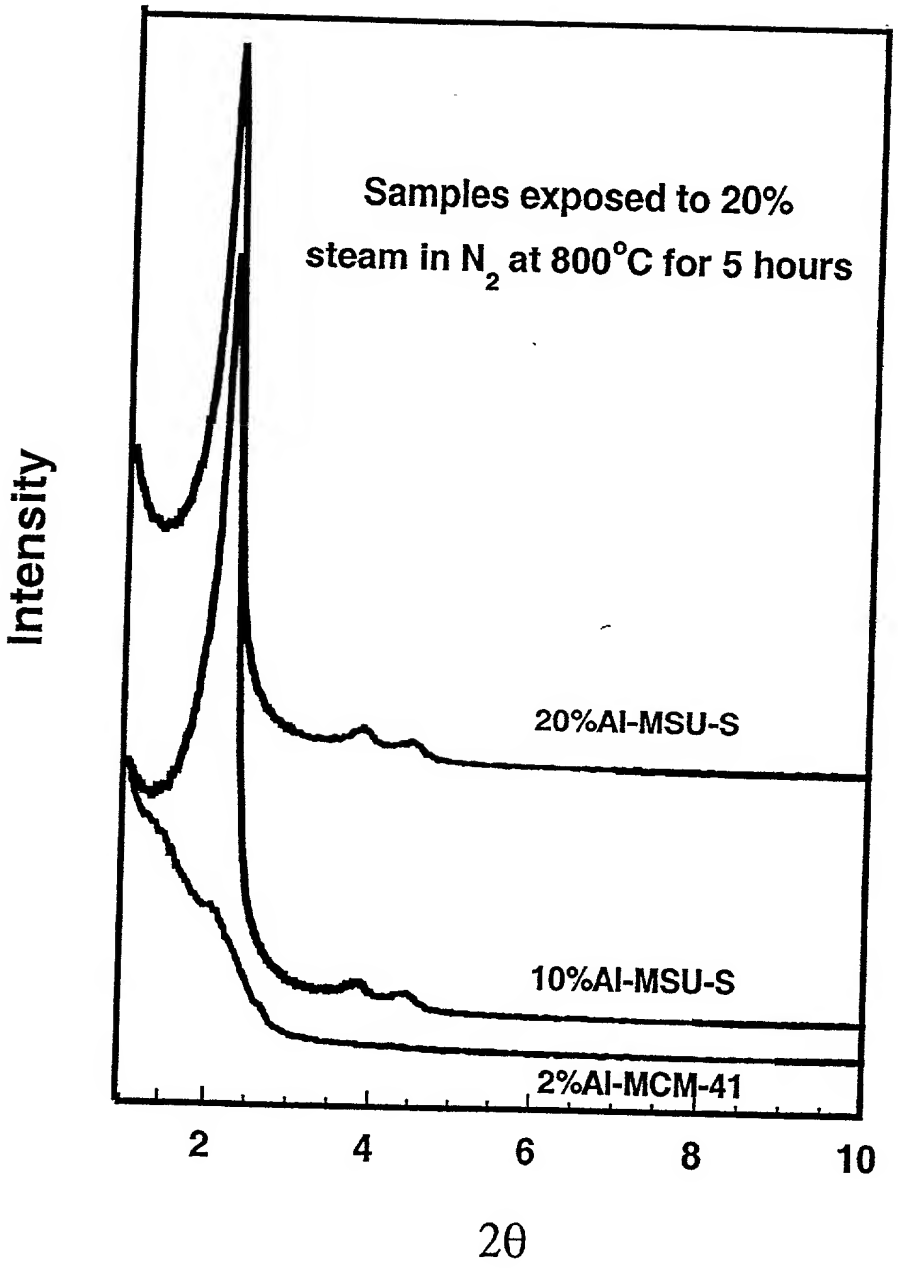

Samples exposed to 20%
steam in N_2 at 800°C for 5 hours
Intensity
20%Al-MSU-S
10%Al-MSU-S
2%Al-MCM-41
2
4
6
8
10
2θ

Figure 10

Testing of Mokaya's Al-MCM-41(Si/Al=6.1)

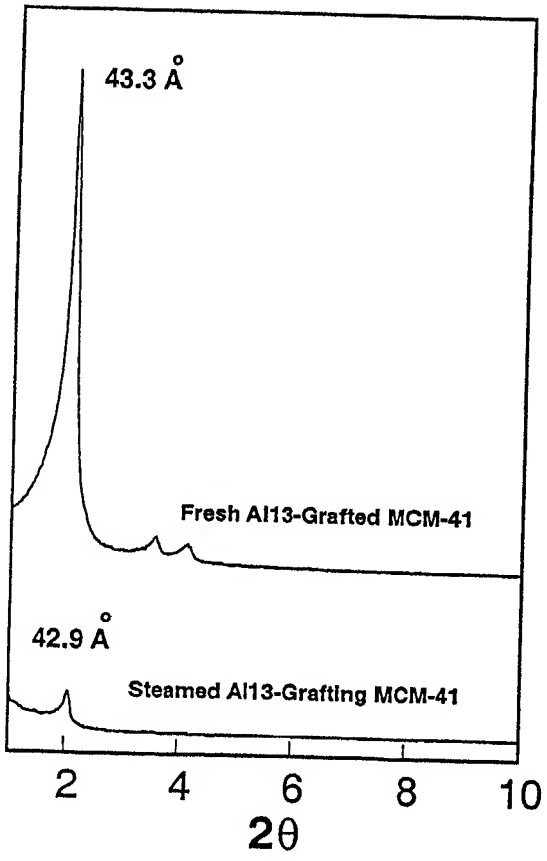


Figure 11A

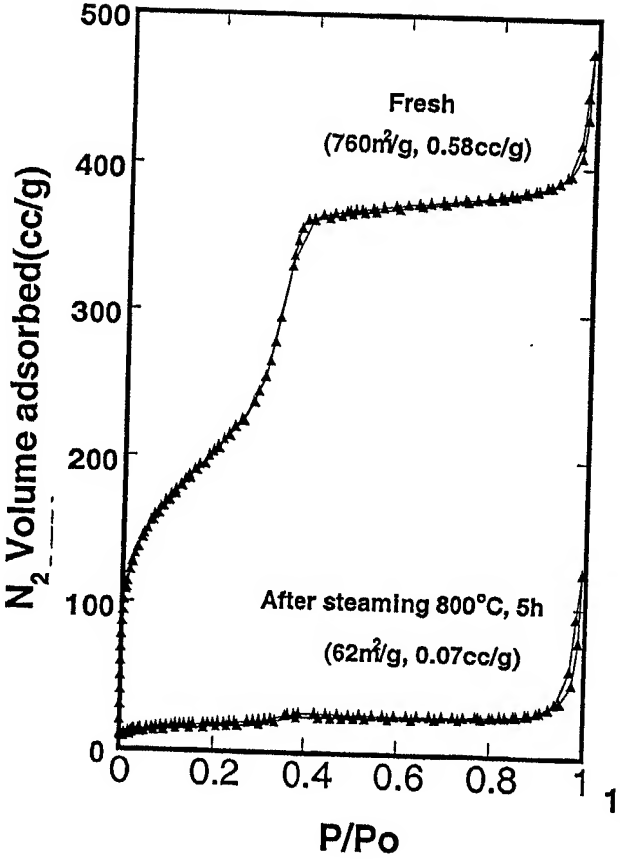


Figure 11B

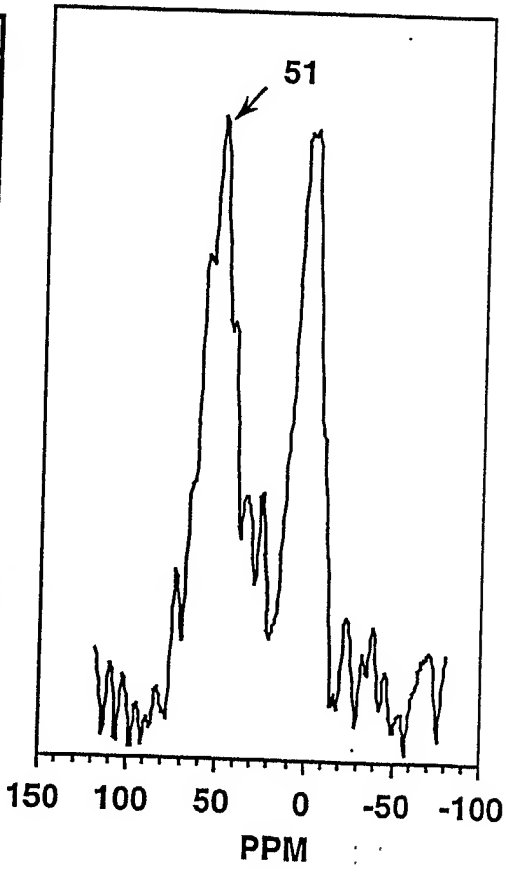


Figure 11C

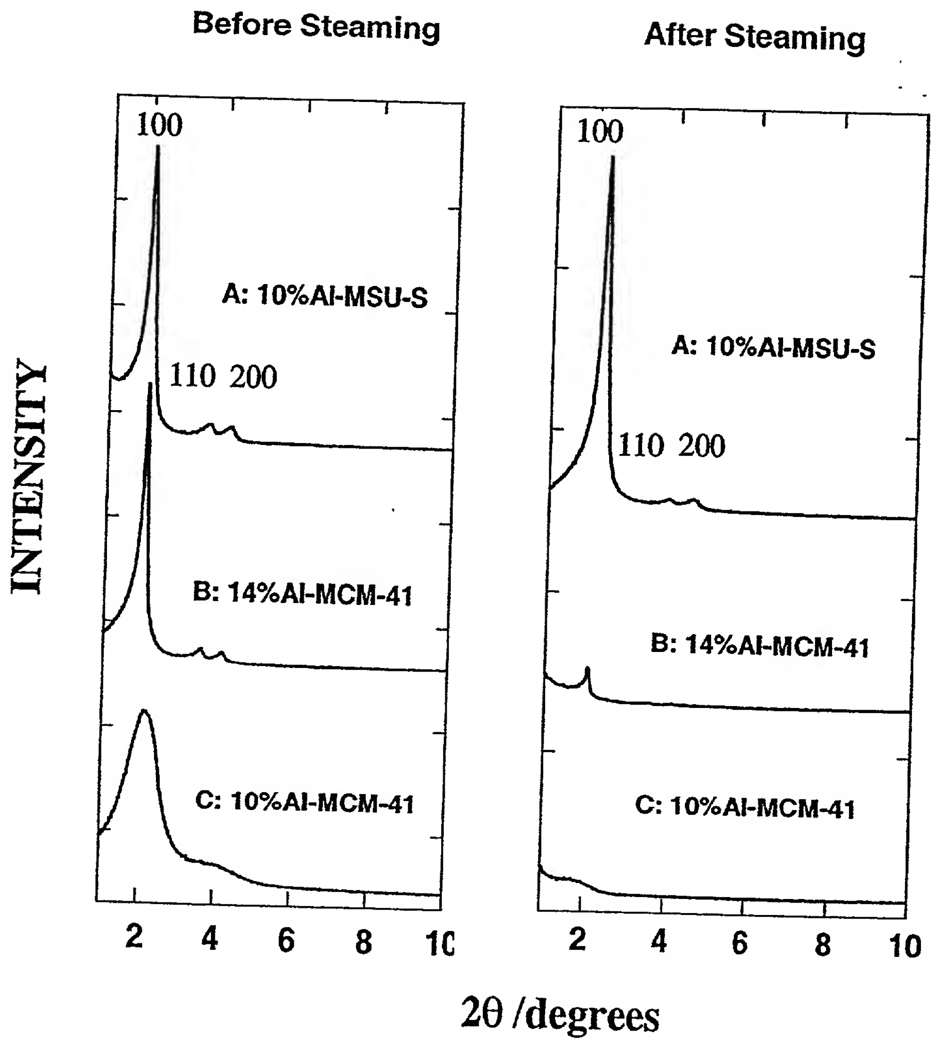


Figure 12A

Figure 12B

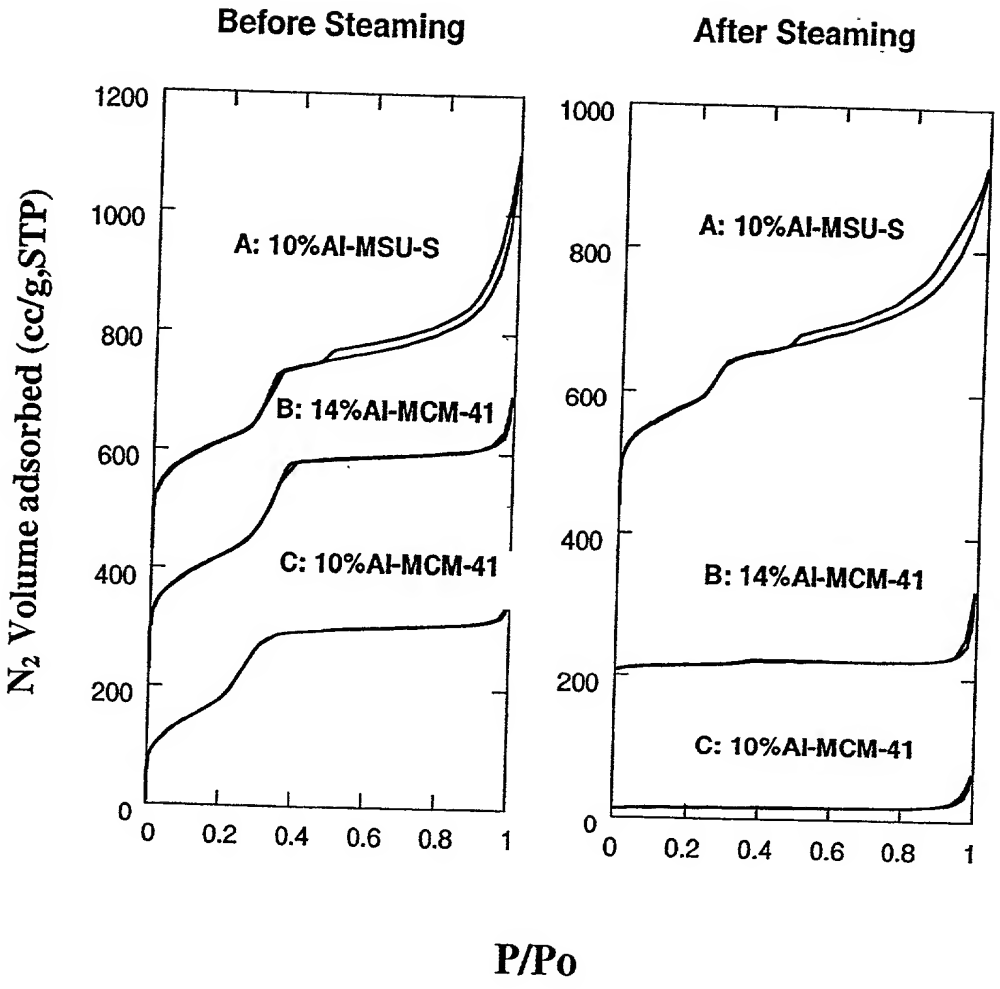


Figure 13A

Figure 13B

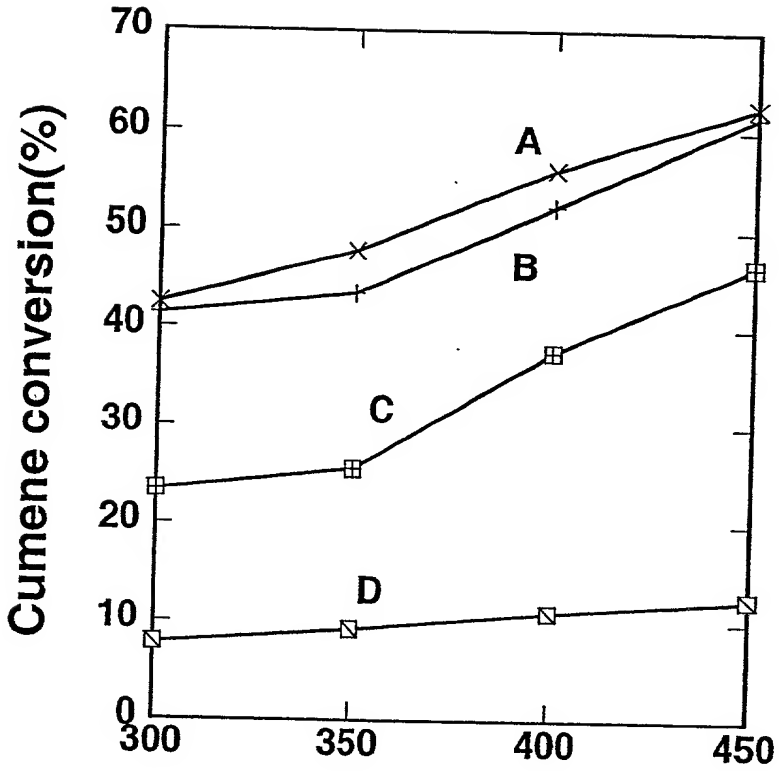


Figure 14

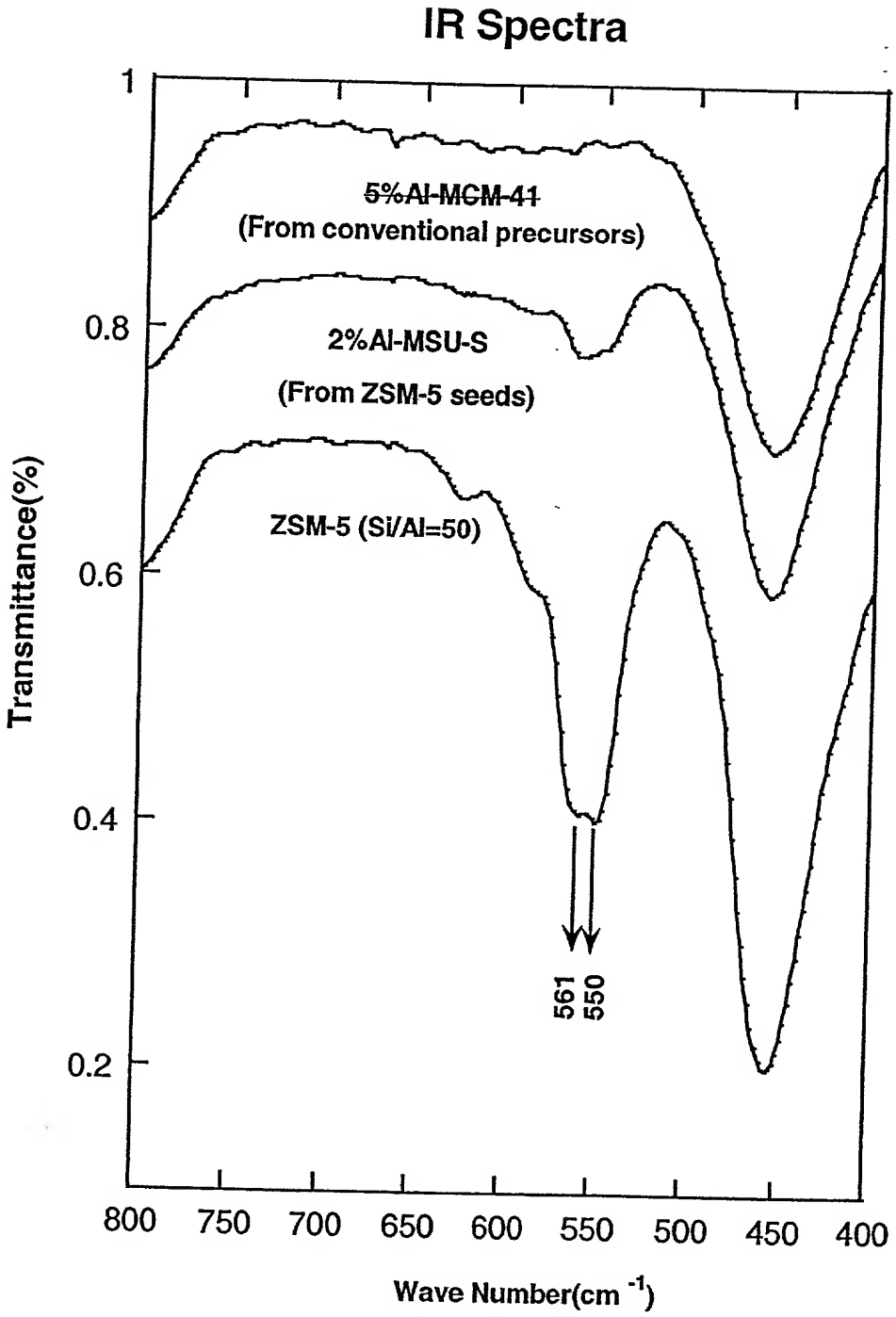

IR Spectra
1
0.8
0.6
0.4
0.2
Transmittance(%)
5%Al-MCM-41
(From conventional precursors)
2%Al-MSU-S
(From ZSM-5 seeds)
ZSM-5 (Si/Al=50)
561
550
800
750
700
650
600
550
500
450
400
Wave Number(cm -1)

Figure 15

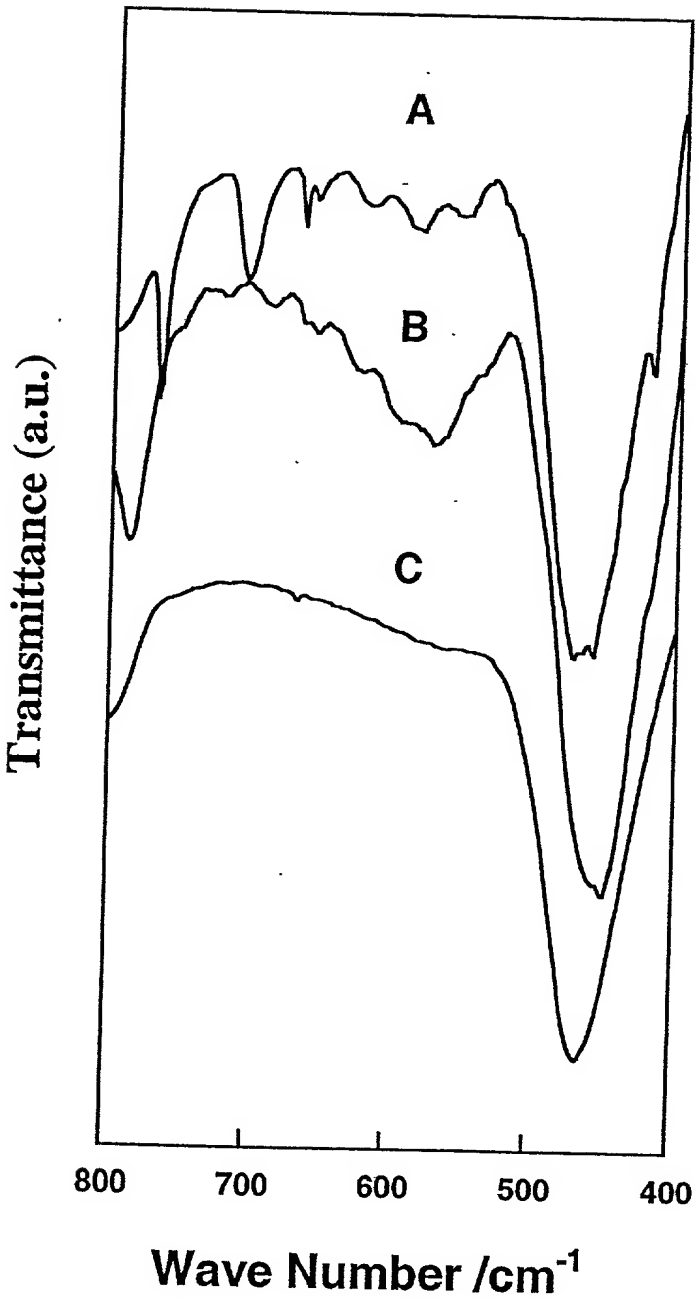


Figure 16

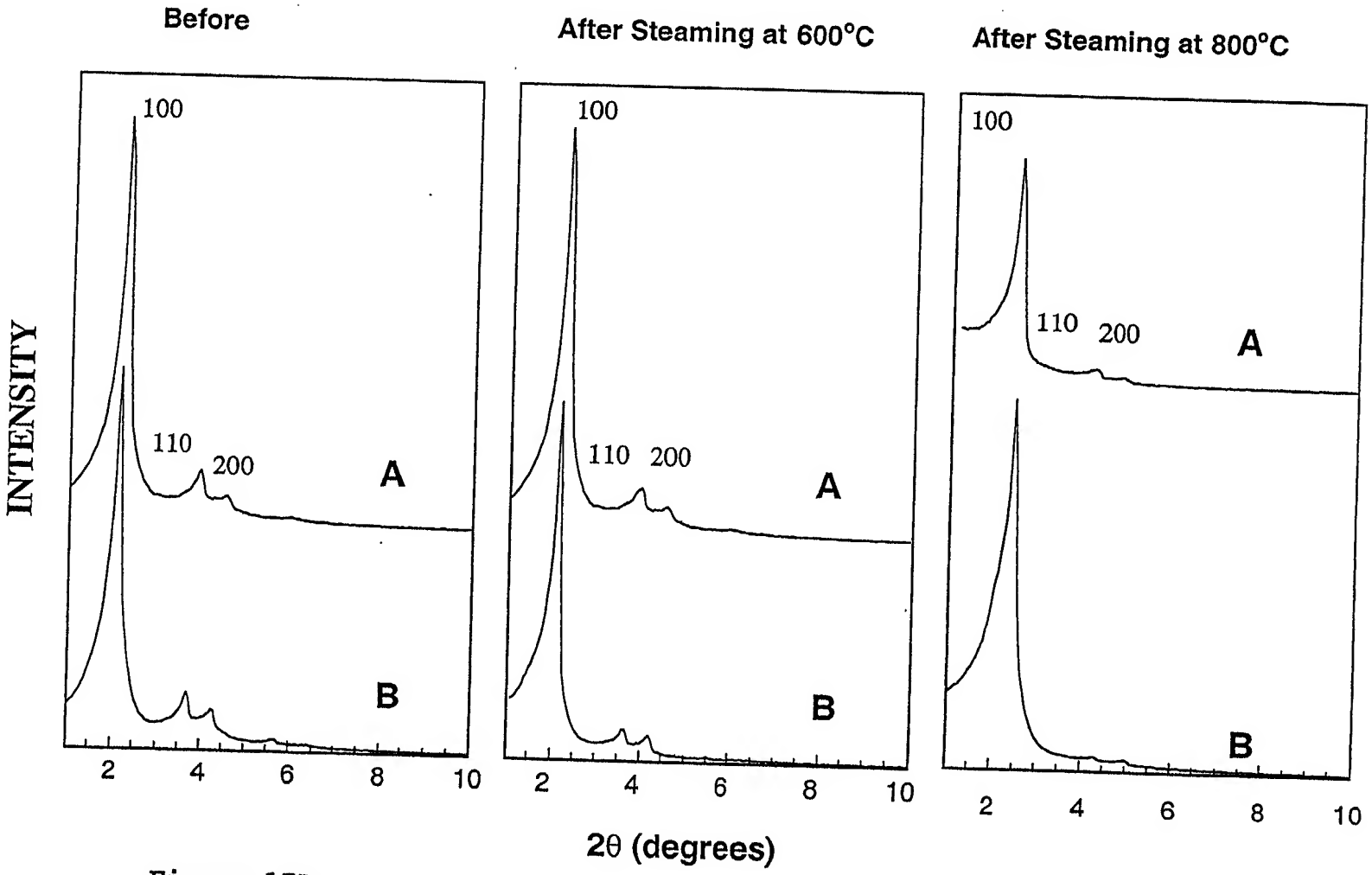


Figure 17A

Figure 17B

Figure 17C

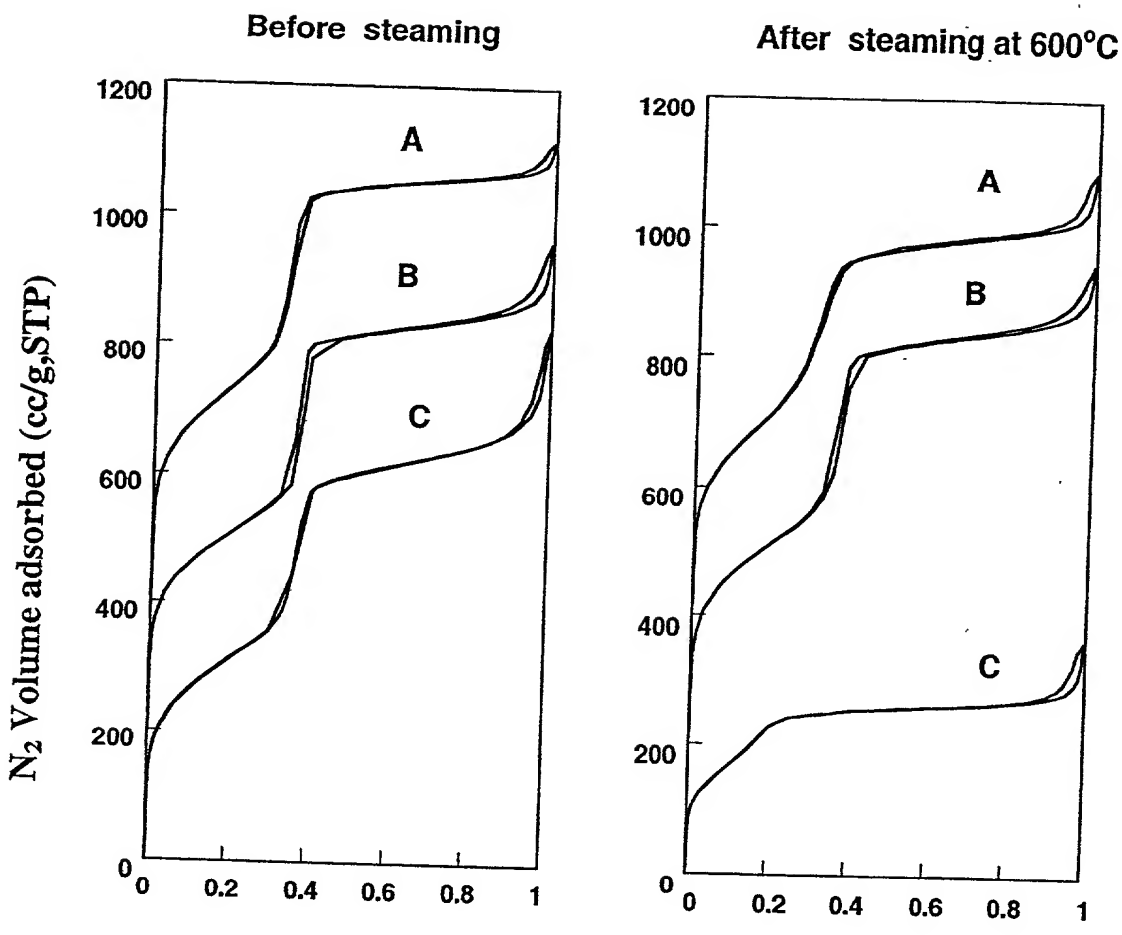


Figure 18A

Figure 18B

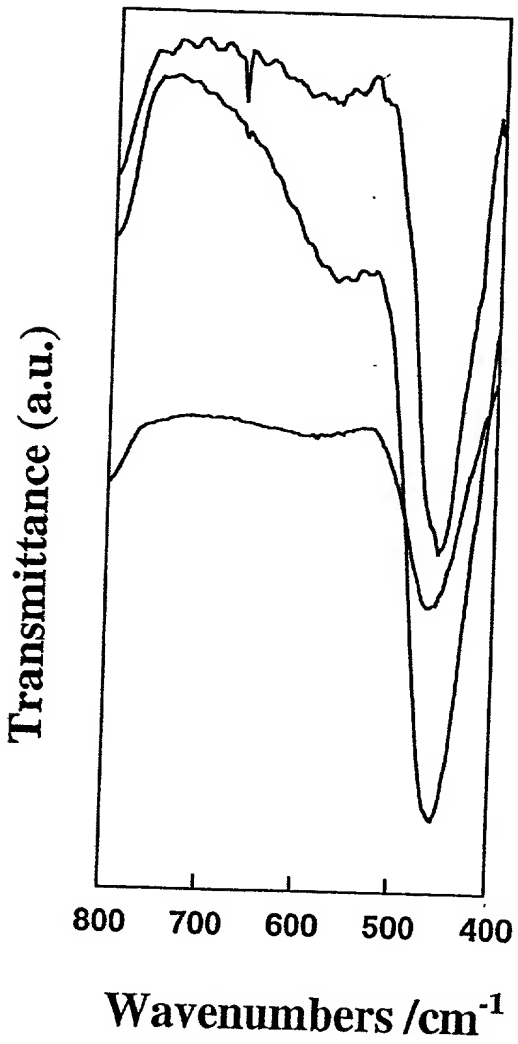


Figure 19

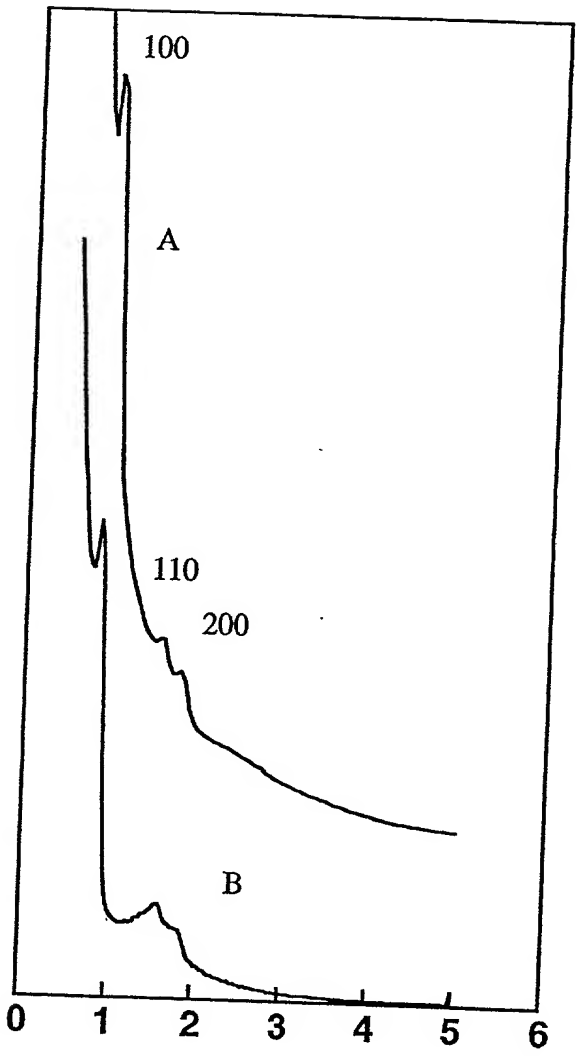


Figure 20

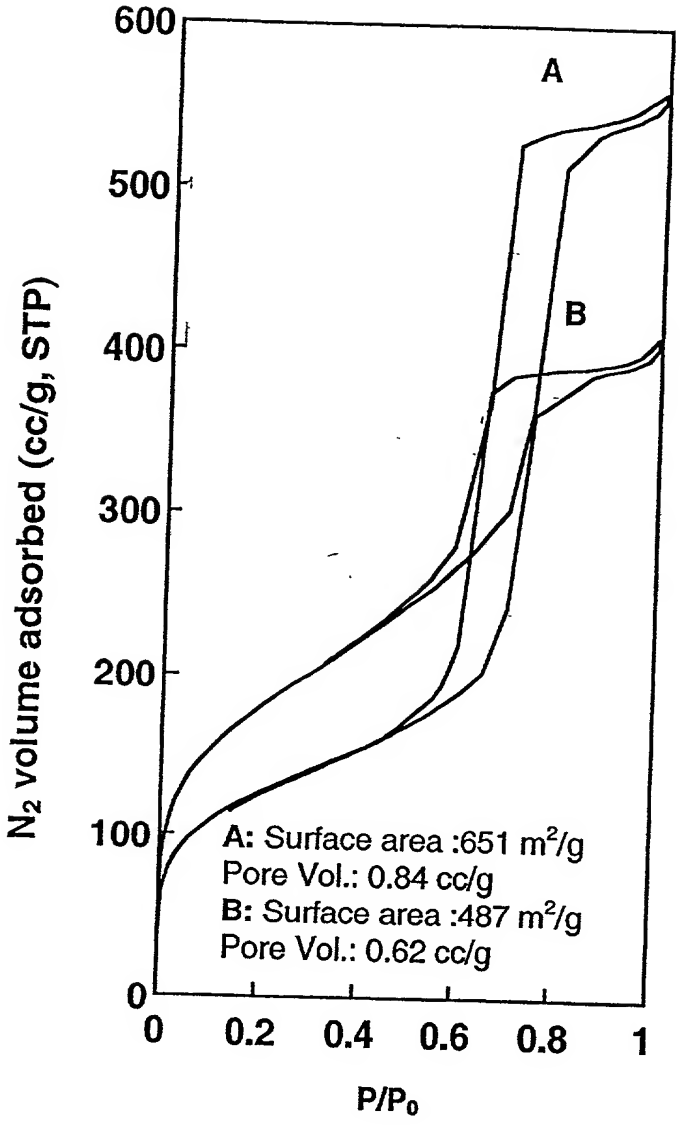


Figure 21

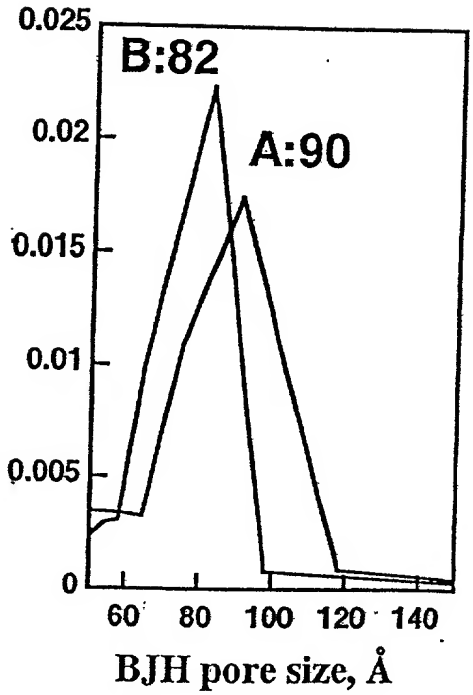


Figure 21A

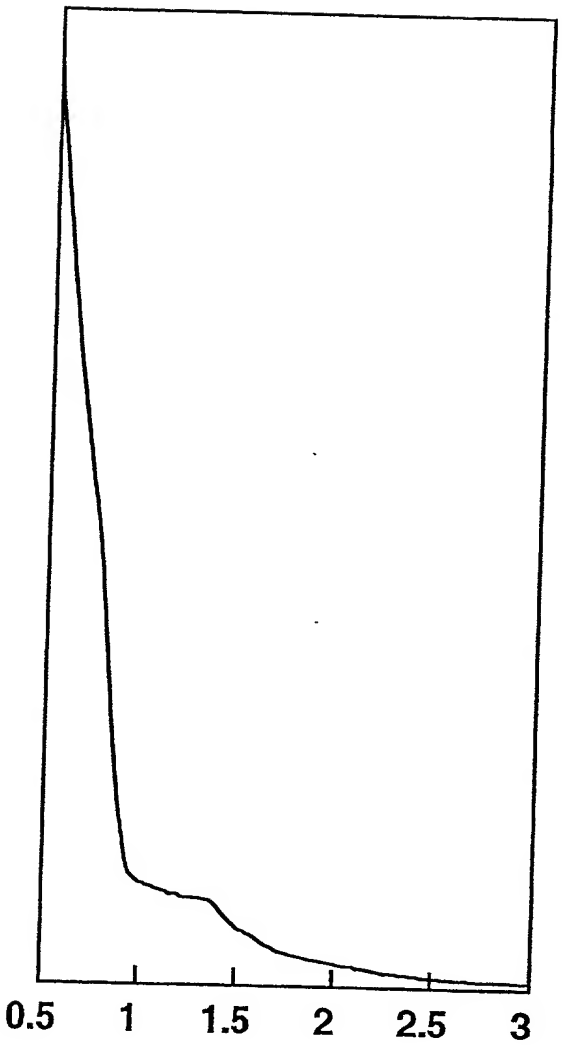


Figure 22

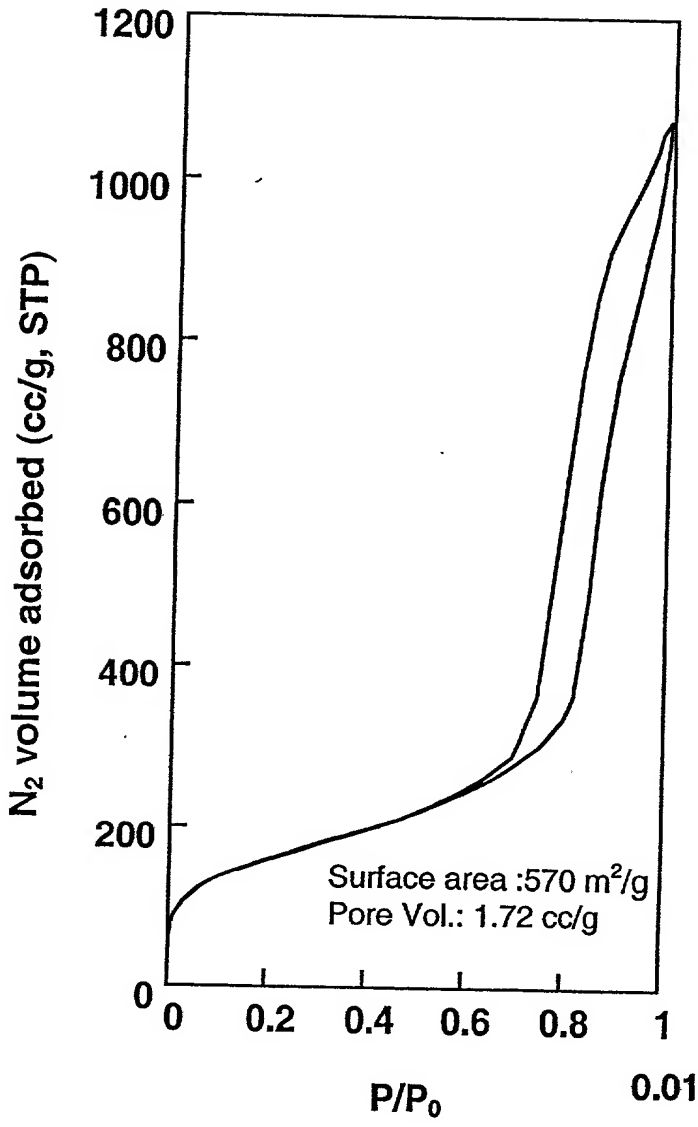


Figure 23

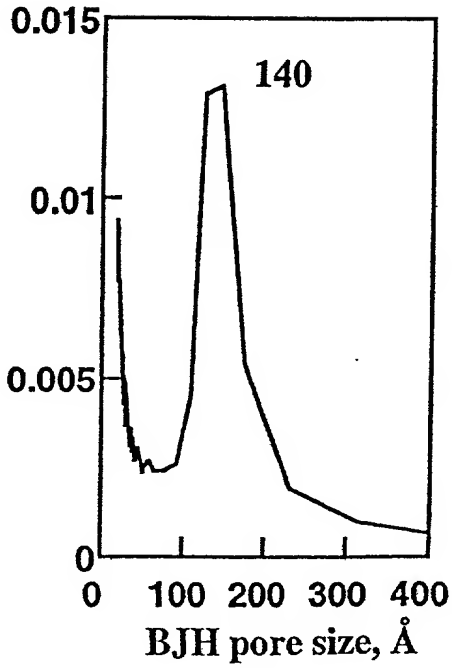


Figure 23A

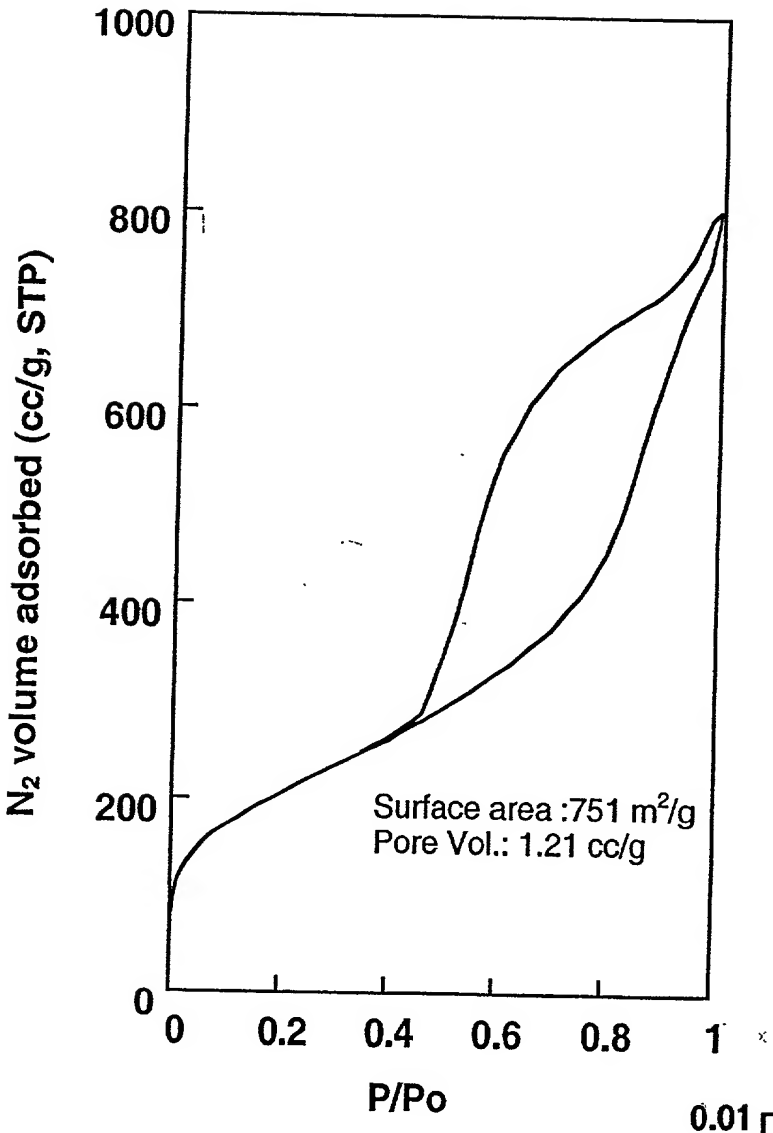


Figure 24

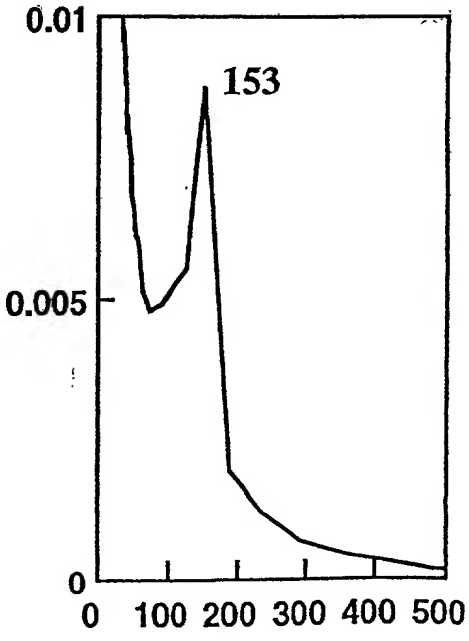


Figure 24A

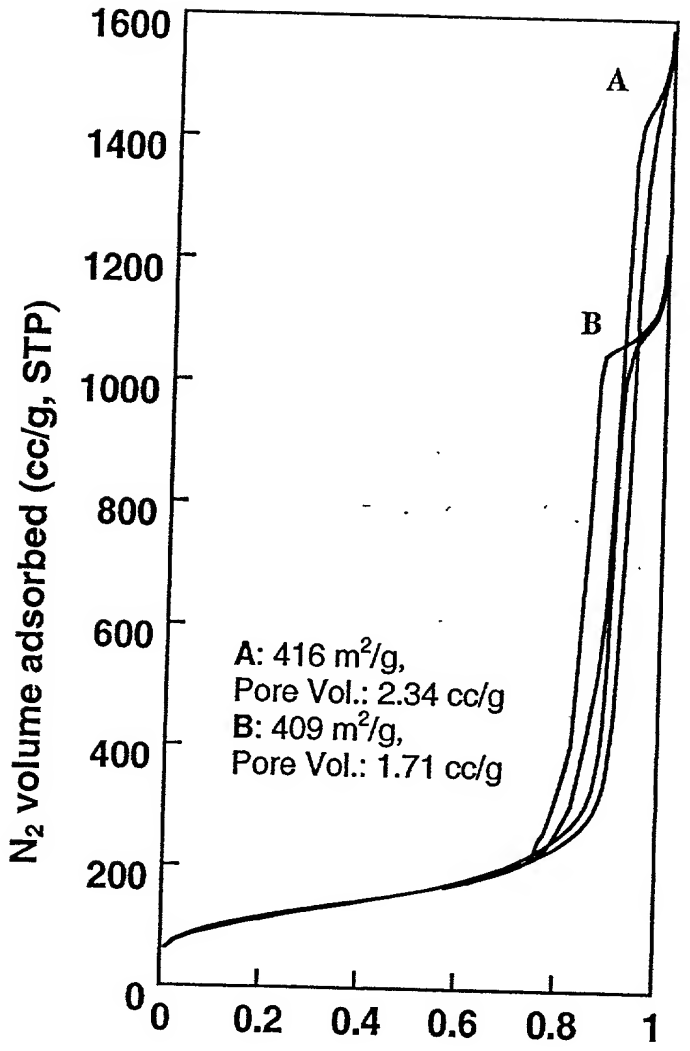


Figure 25

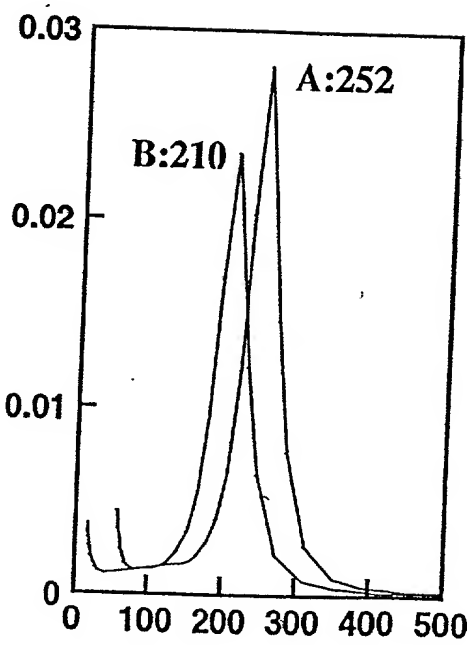


Figure 25A

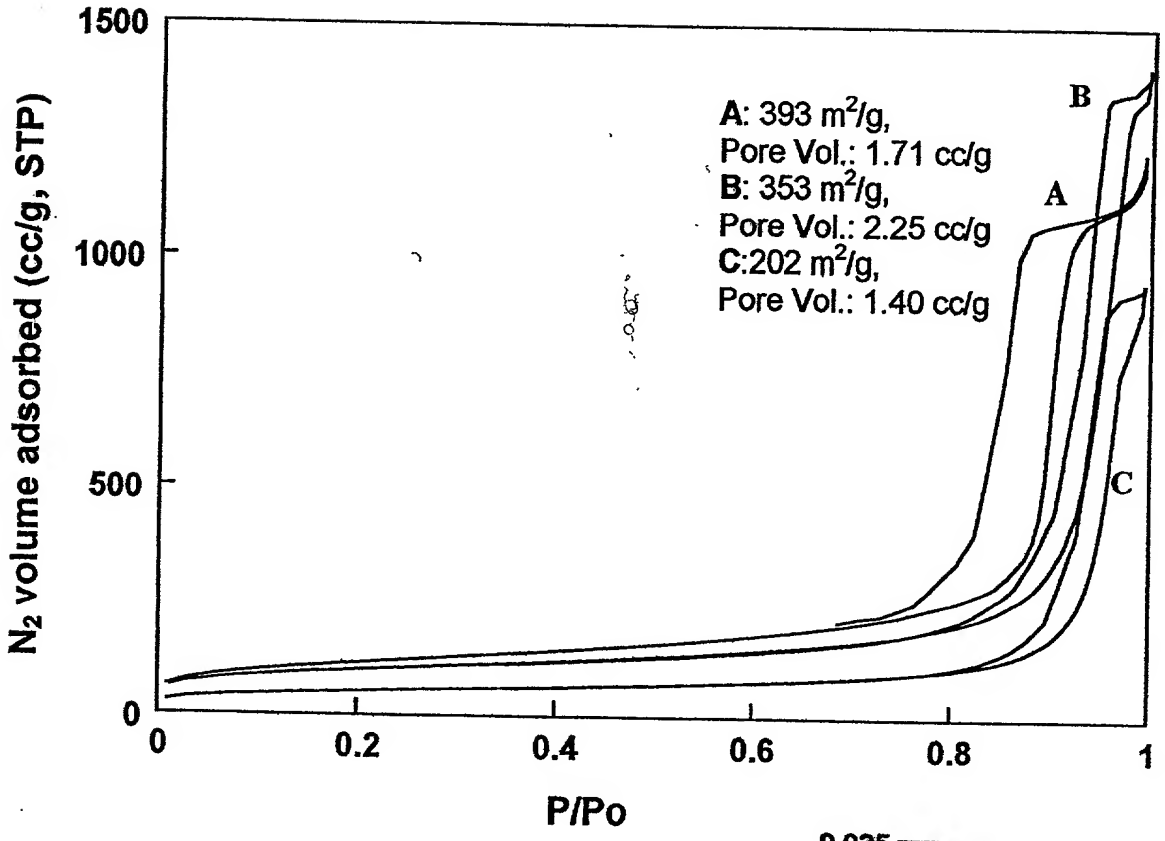


Figure 26

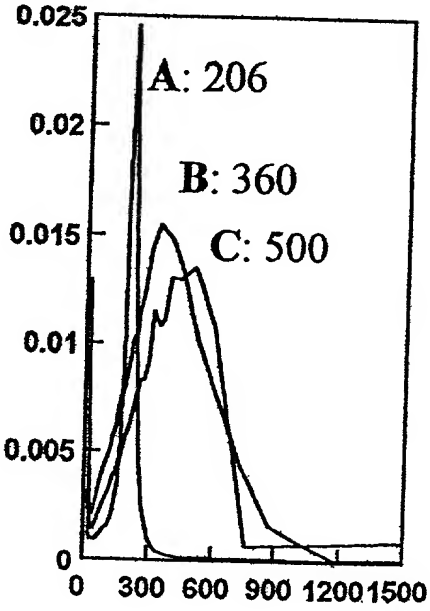


Figure 26A

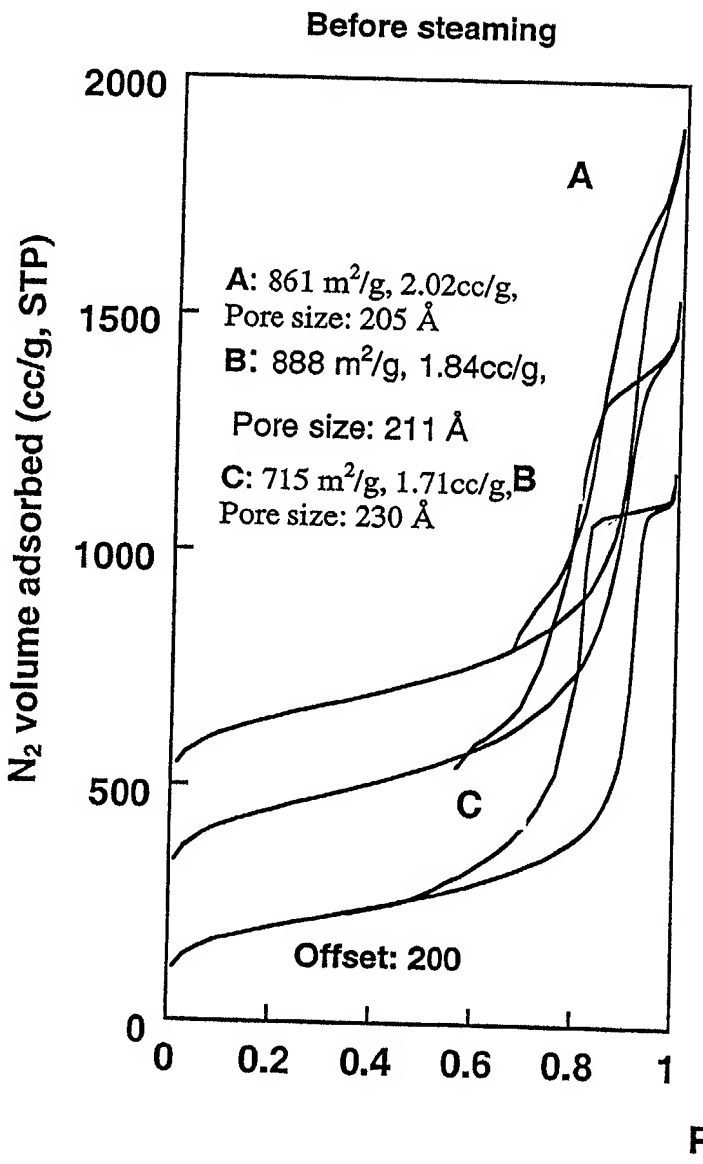


Figure 27A

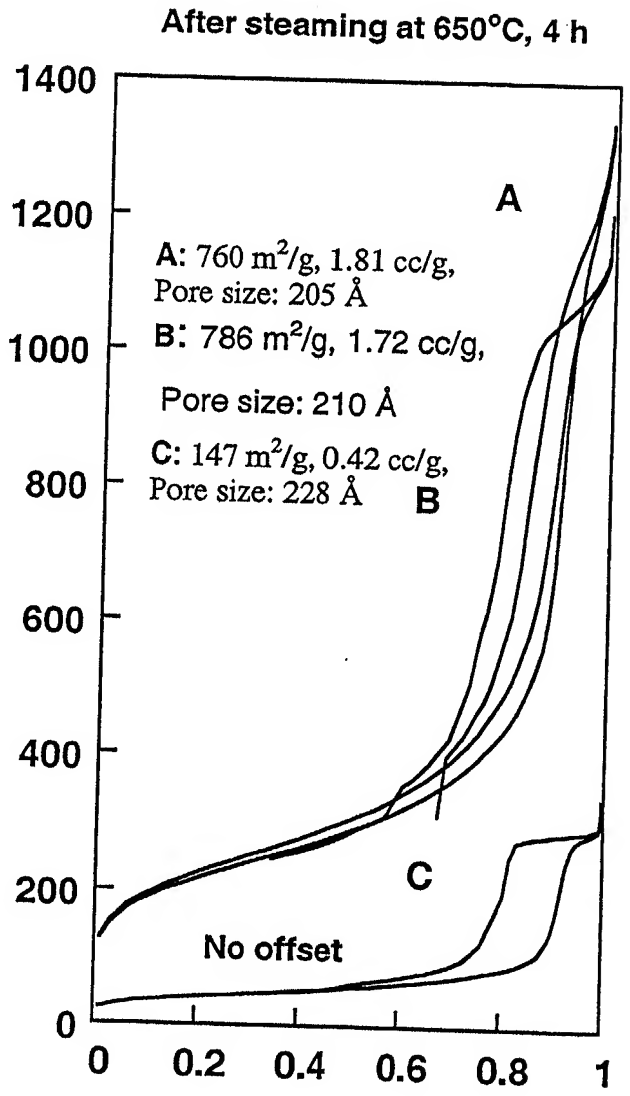


Figure 27B

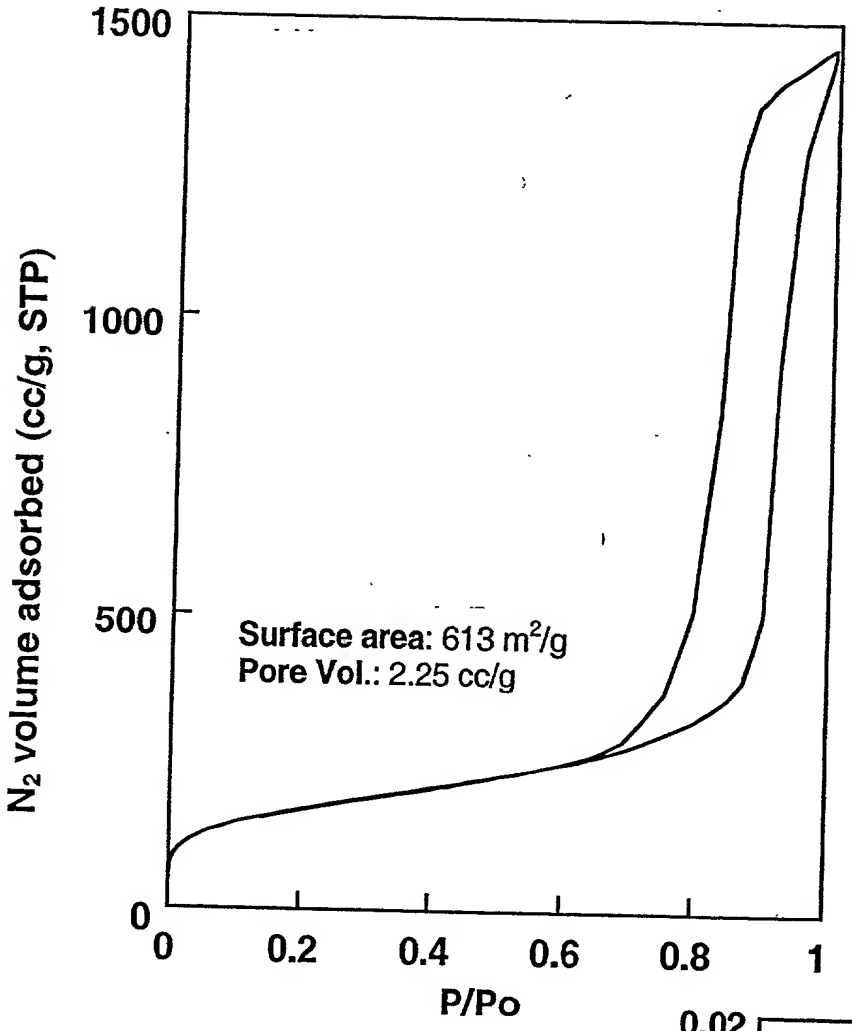


Figure 28

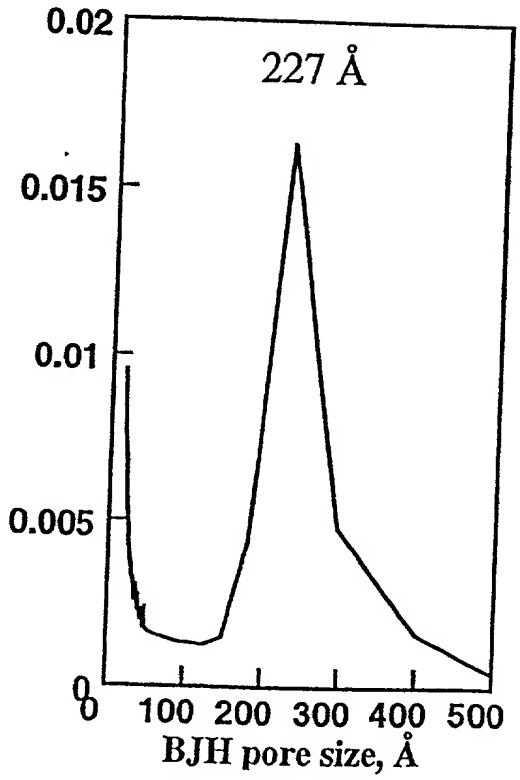


Figure 28A

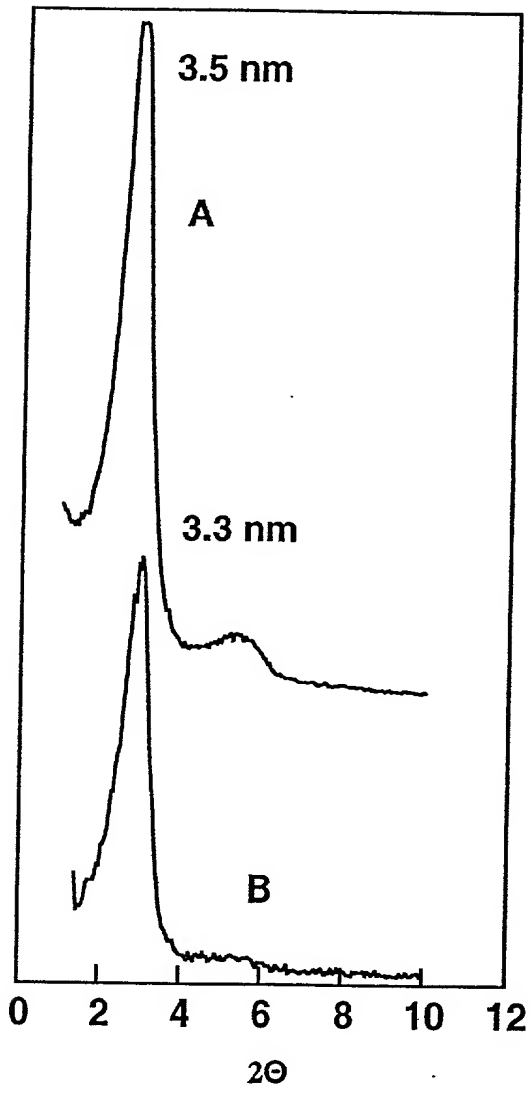


Figure 29

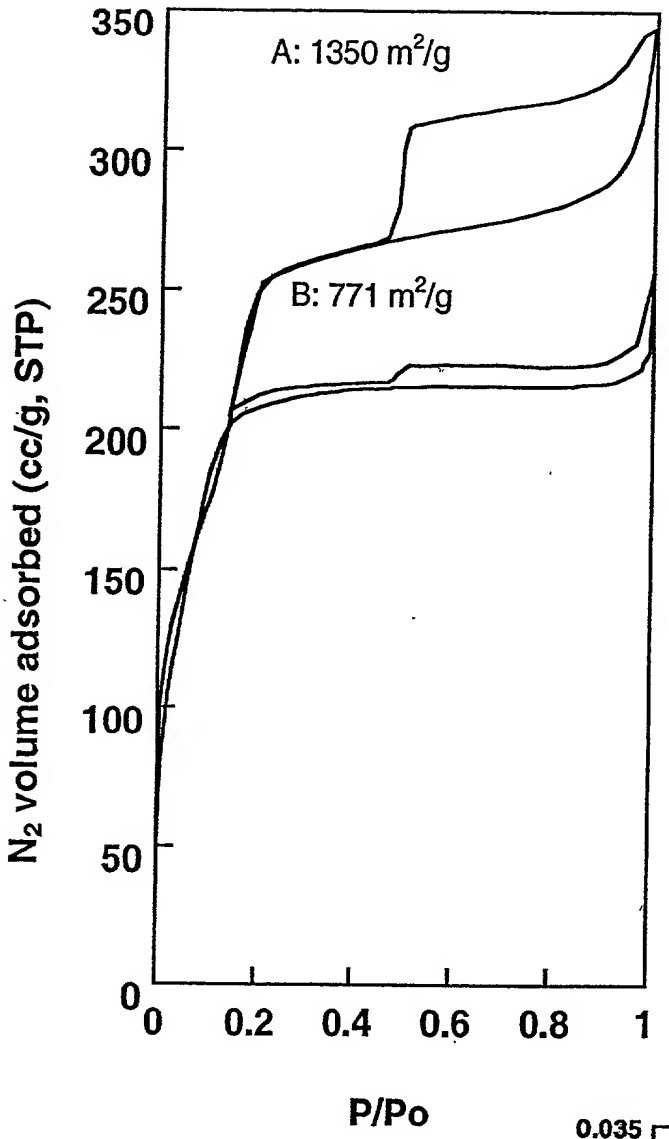


Figure 30

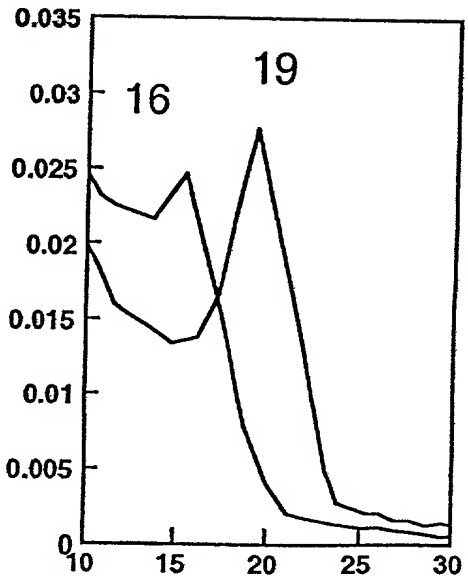


Figure 30A

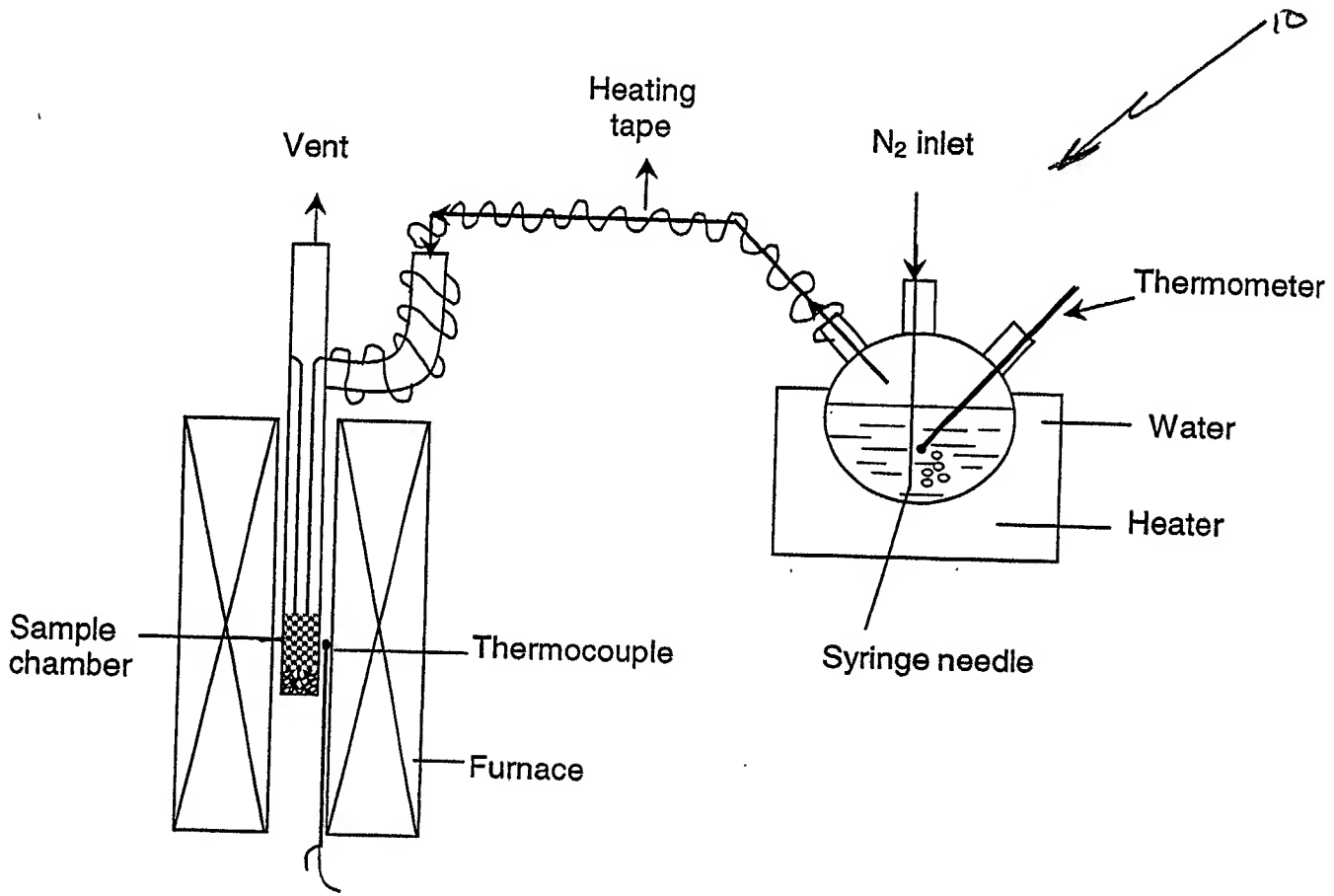


Figure 31

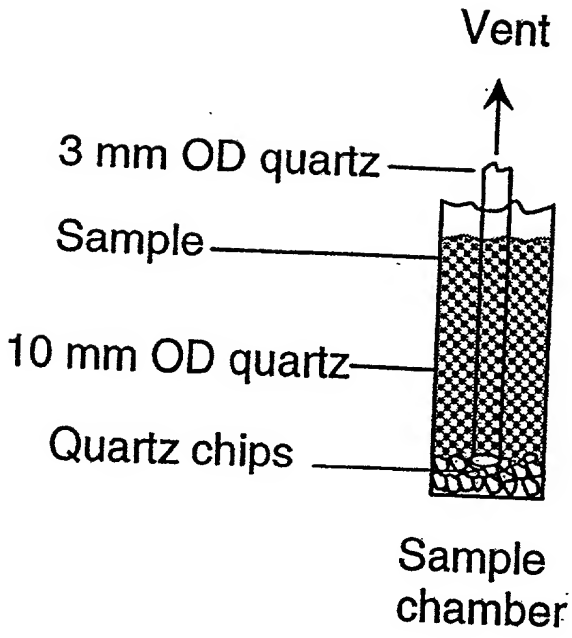

Vent
3 mm OD quartz
Sample
10 mm OD quartz
Quartz chips
Sample chamber

Figure 31A

FIGURE 32 (Example 31)

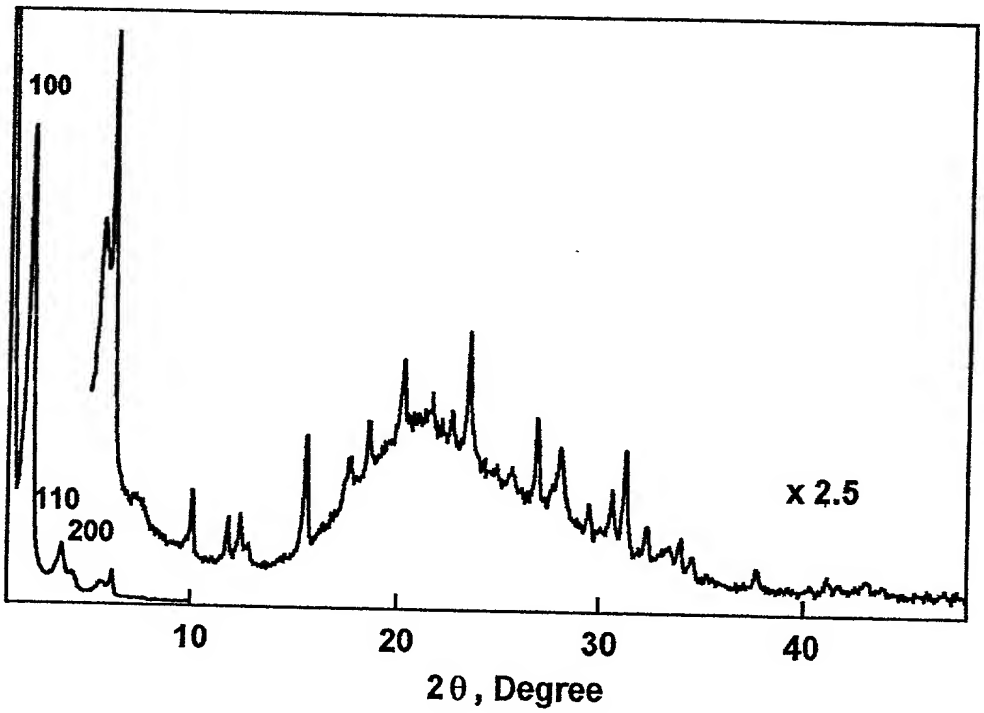
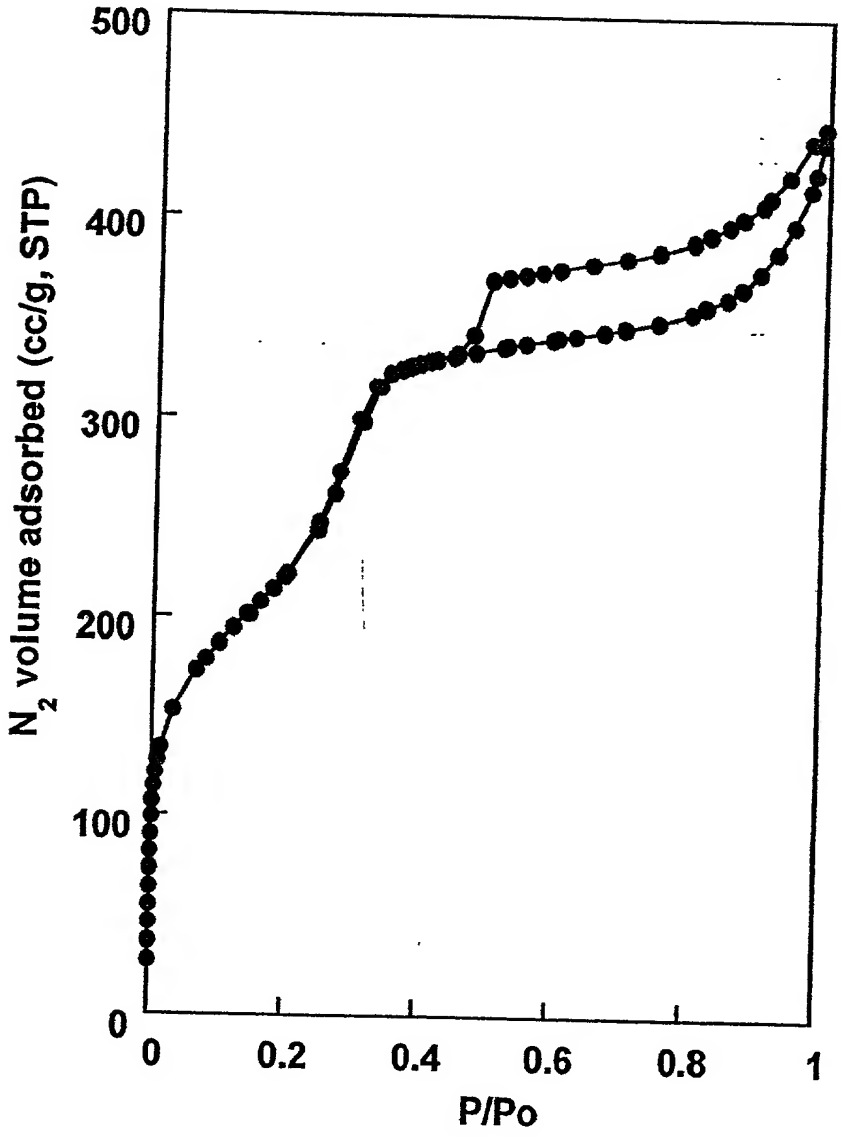


FIGURE 33 (Example 31)



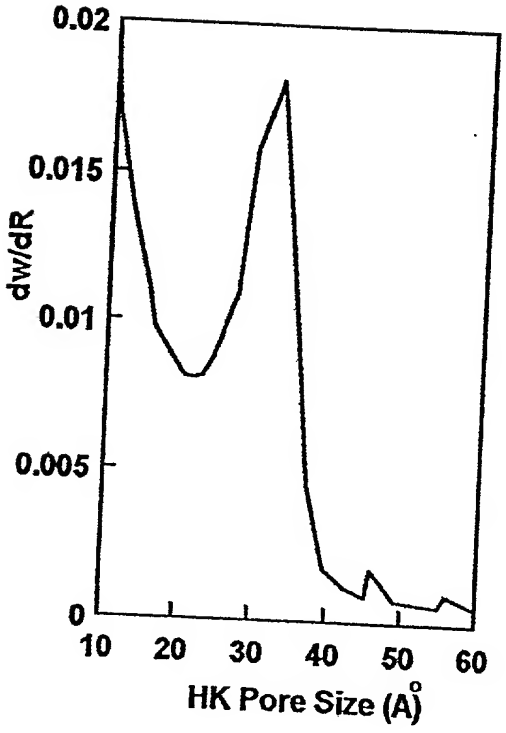


FIGURE 33A

FIGURE 34 (Example 31)

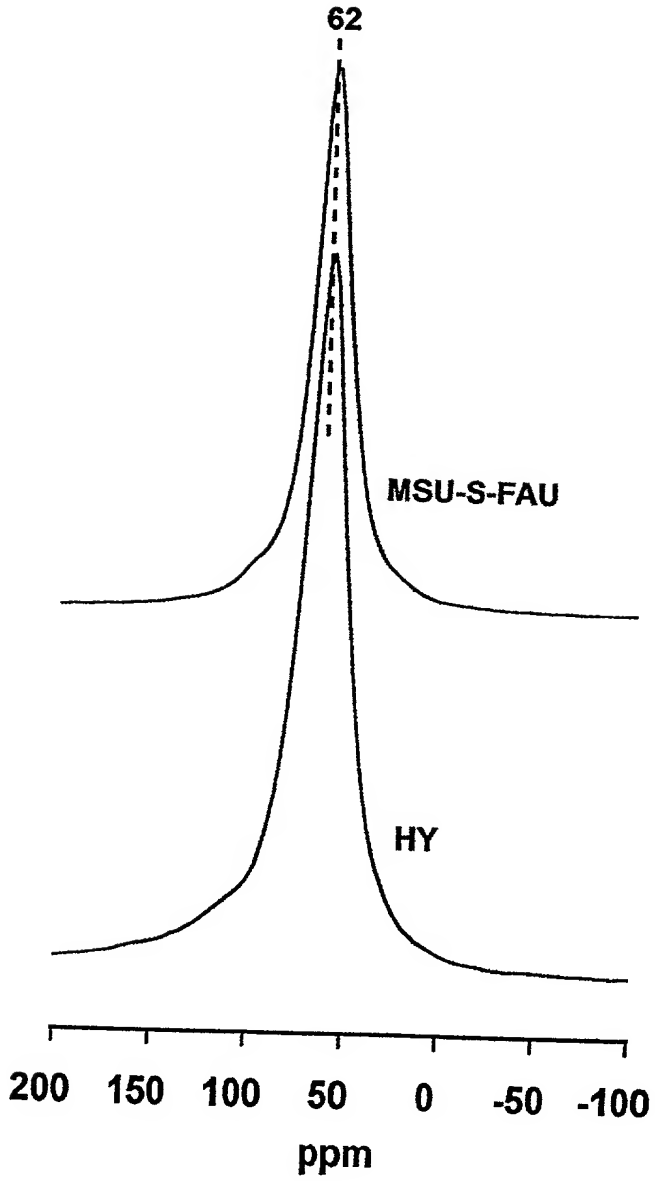


FIGURE 35 (Example 32)

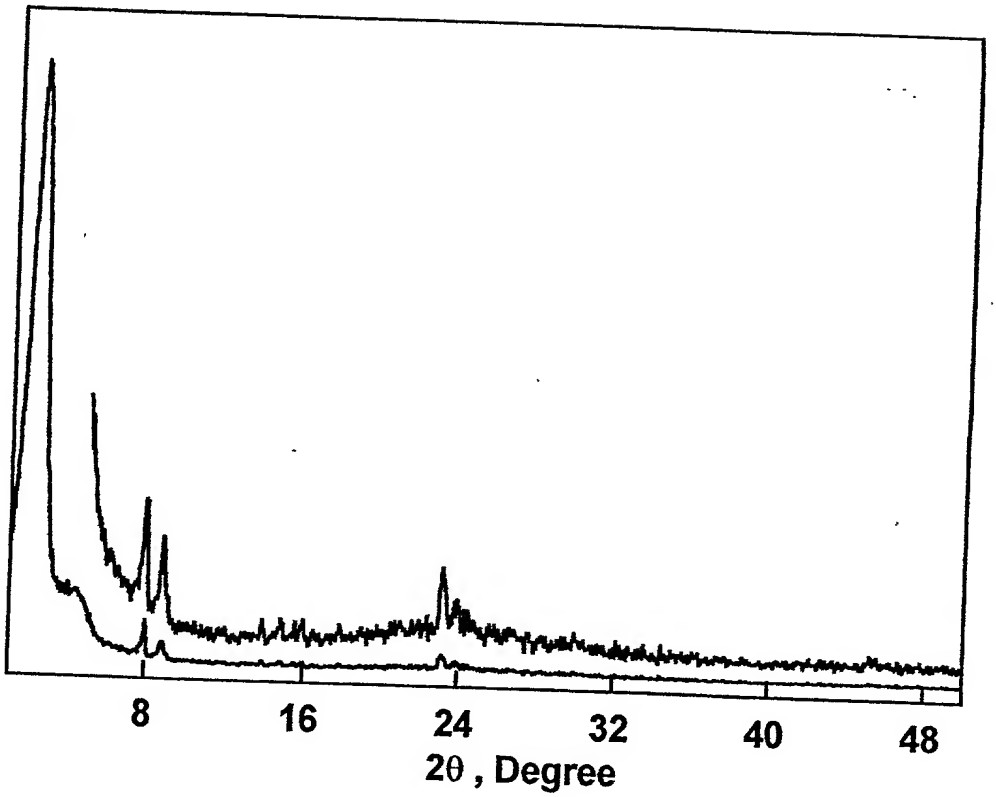
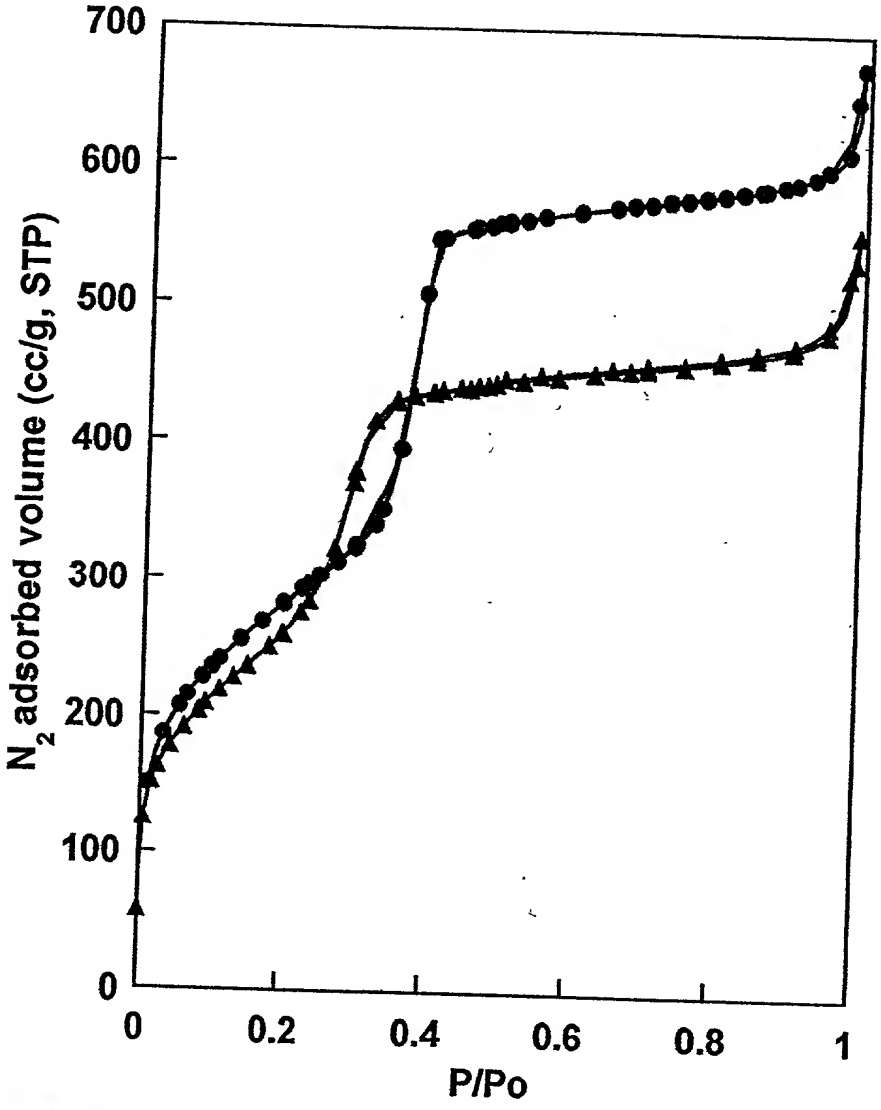


FIGURE 36 (Example 32)



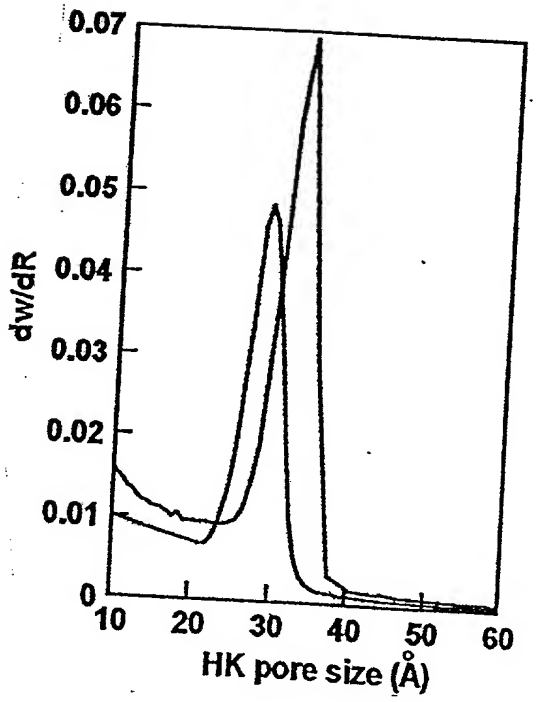


FIGURE 36A

FIGURE 37 (Example 33)

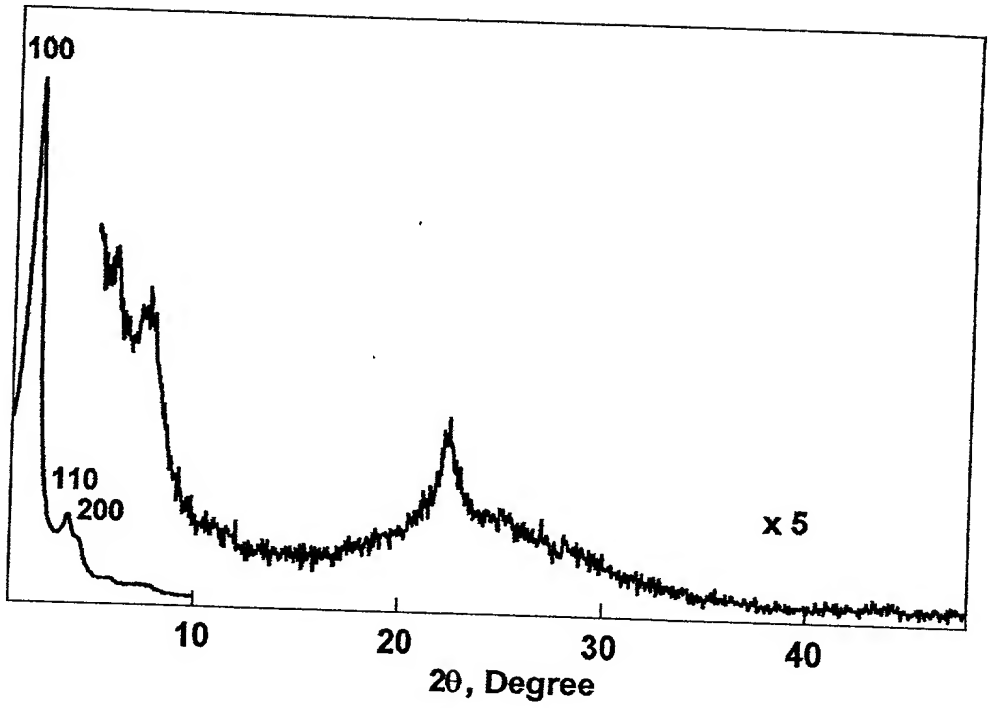
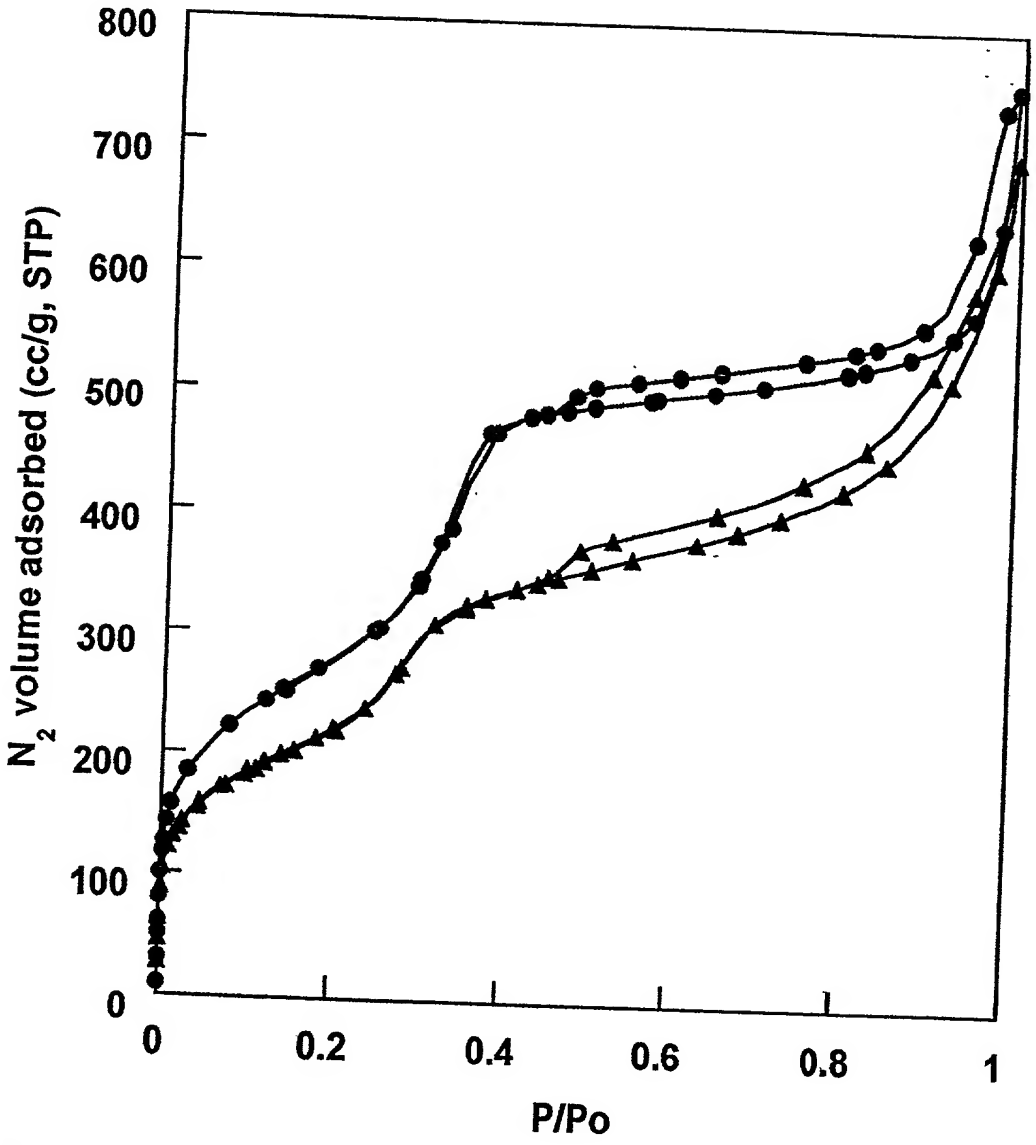


FIGURE 38 (Example 33)



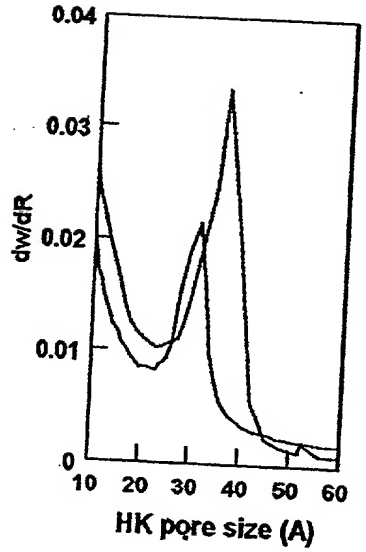


FIGURE 38A

FIGURE 39 (Example 34)

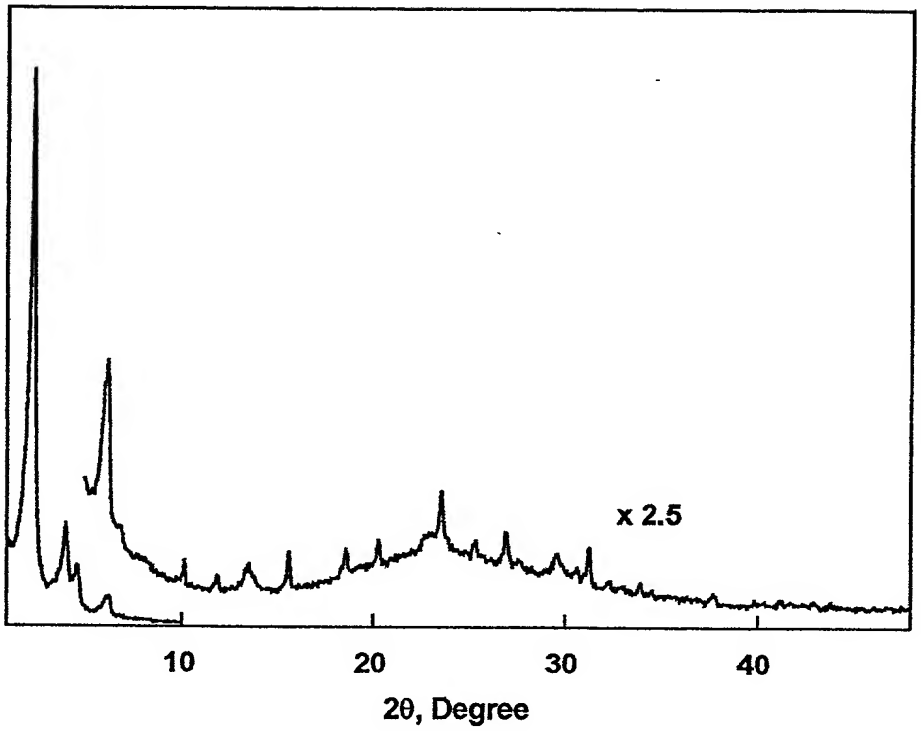
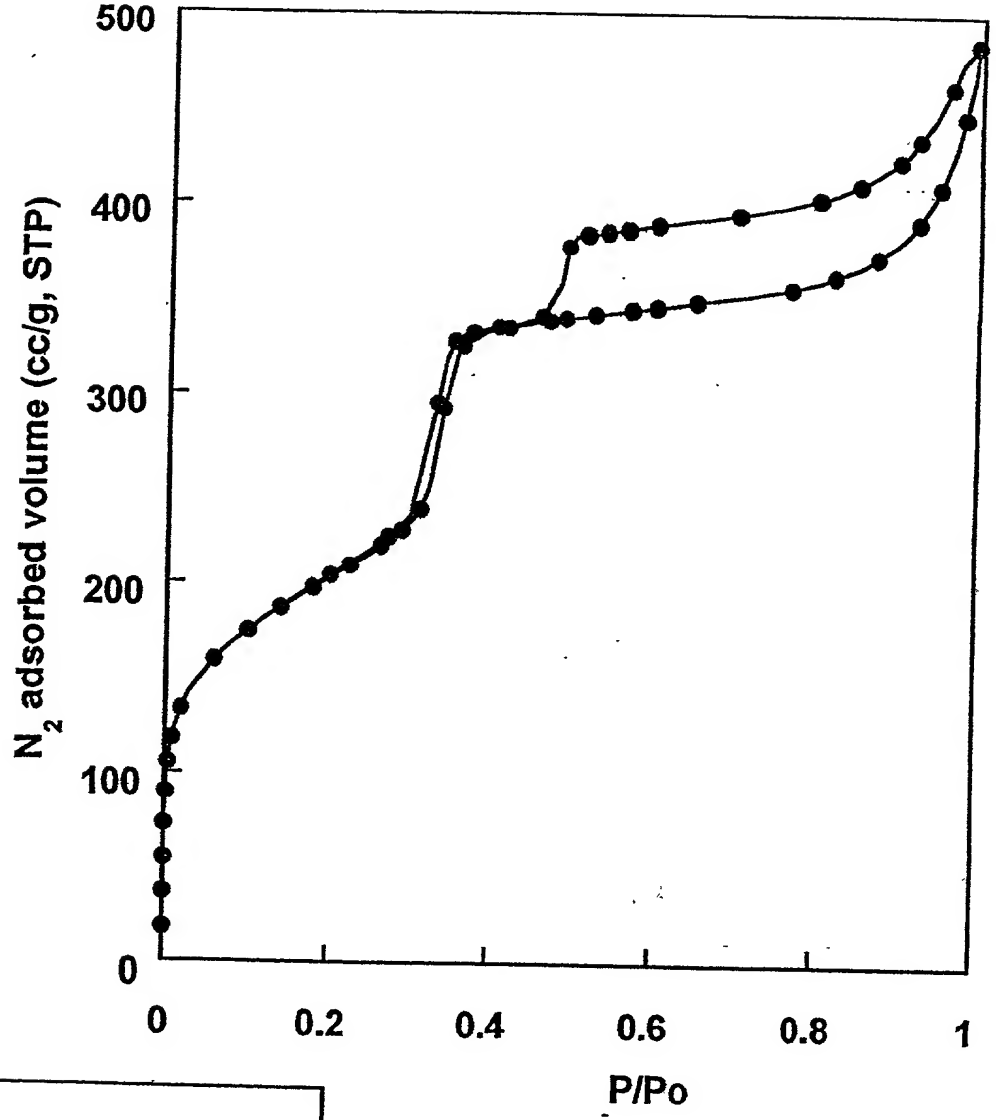


FIGURE 40 (Example 34)



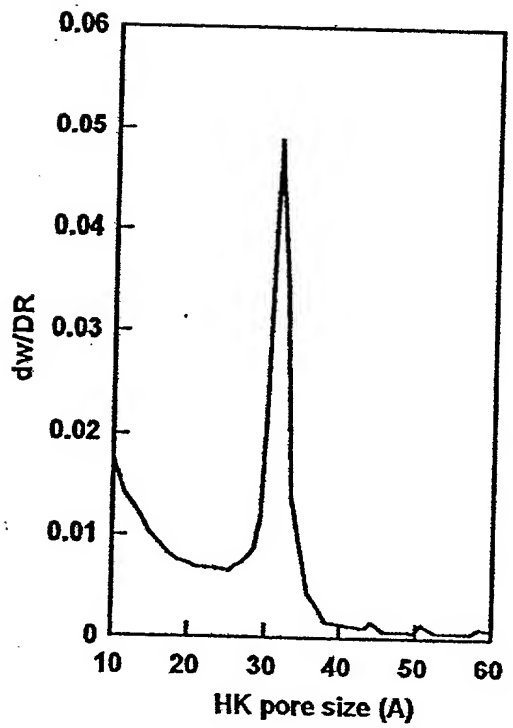


FIGURE 40A

FIGURE 41 (Example 35)

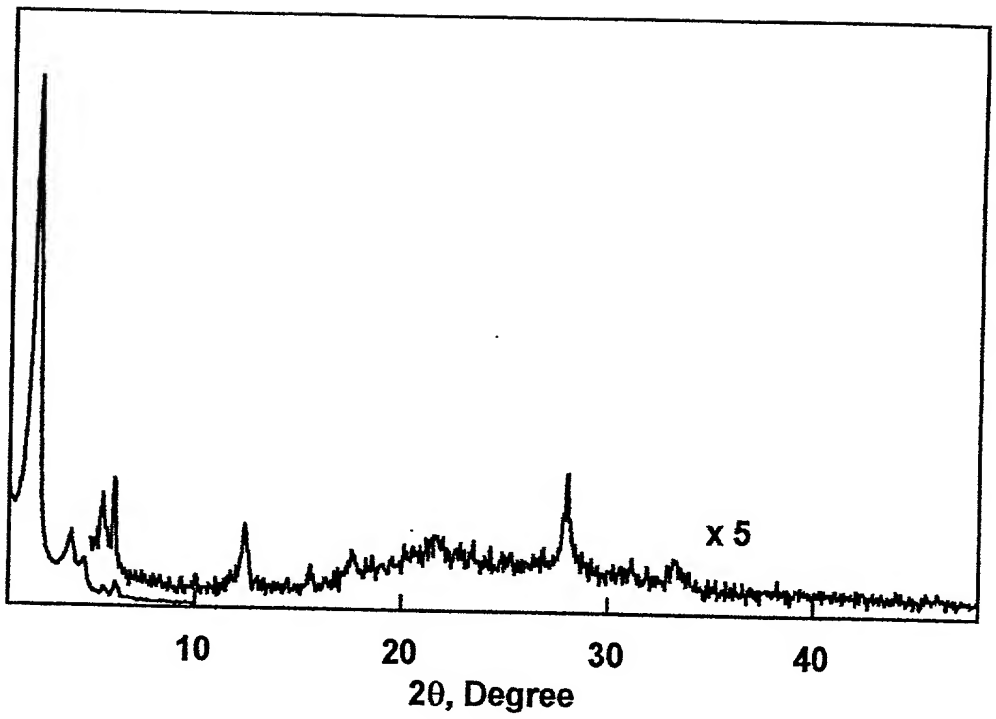
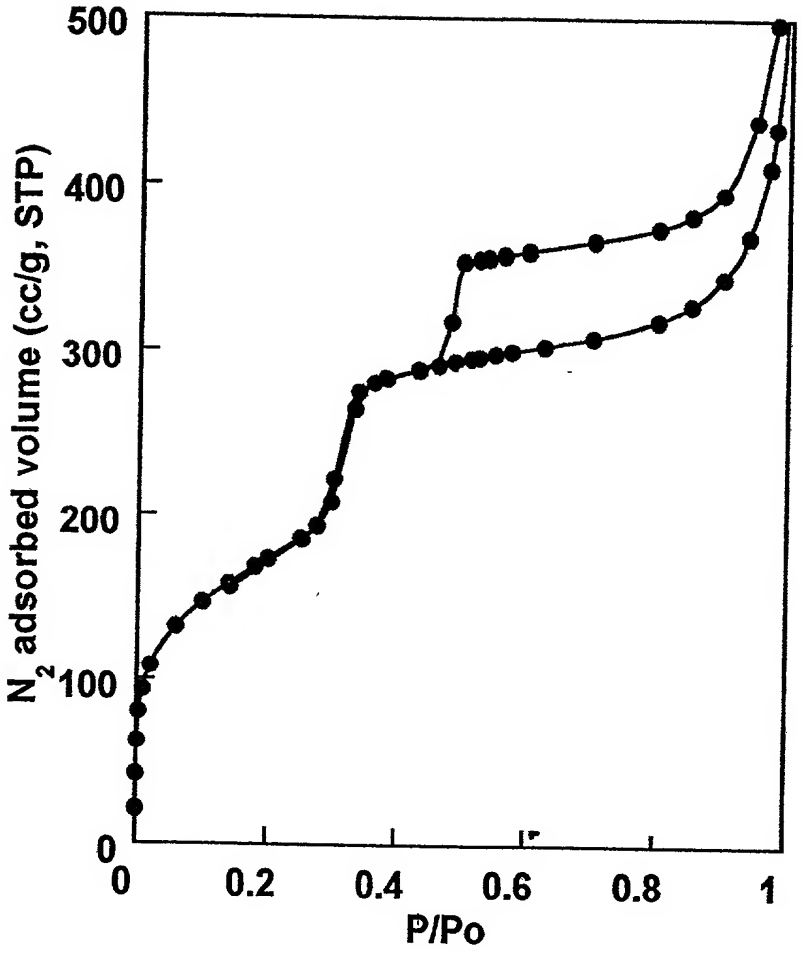


FIGURE 42 (Example 35)



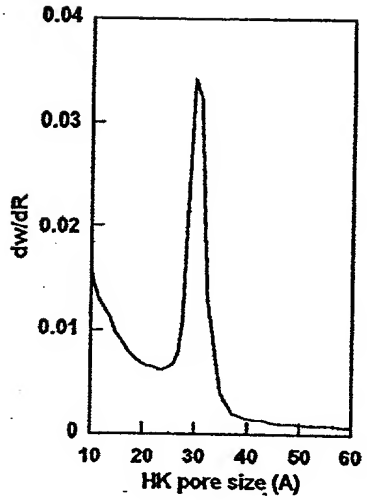


FIGURE 42A

FIGURE 43 (Example 36)

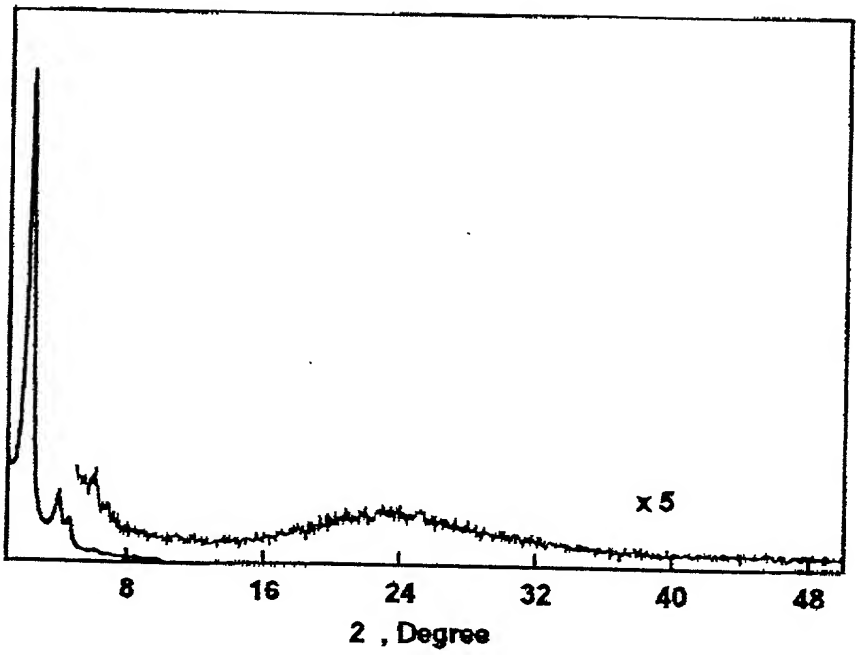
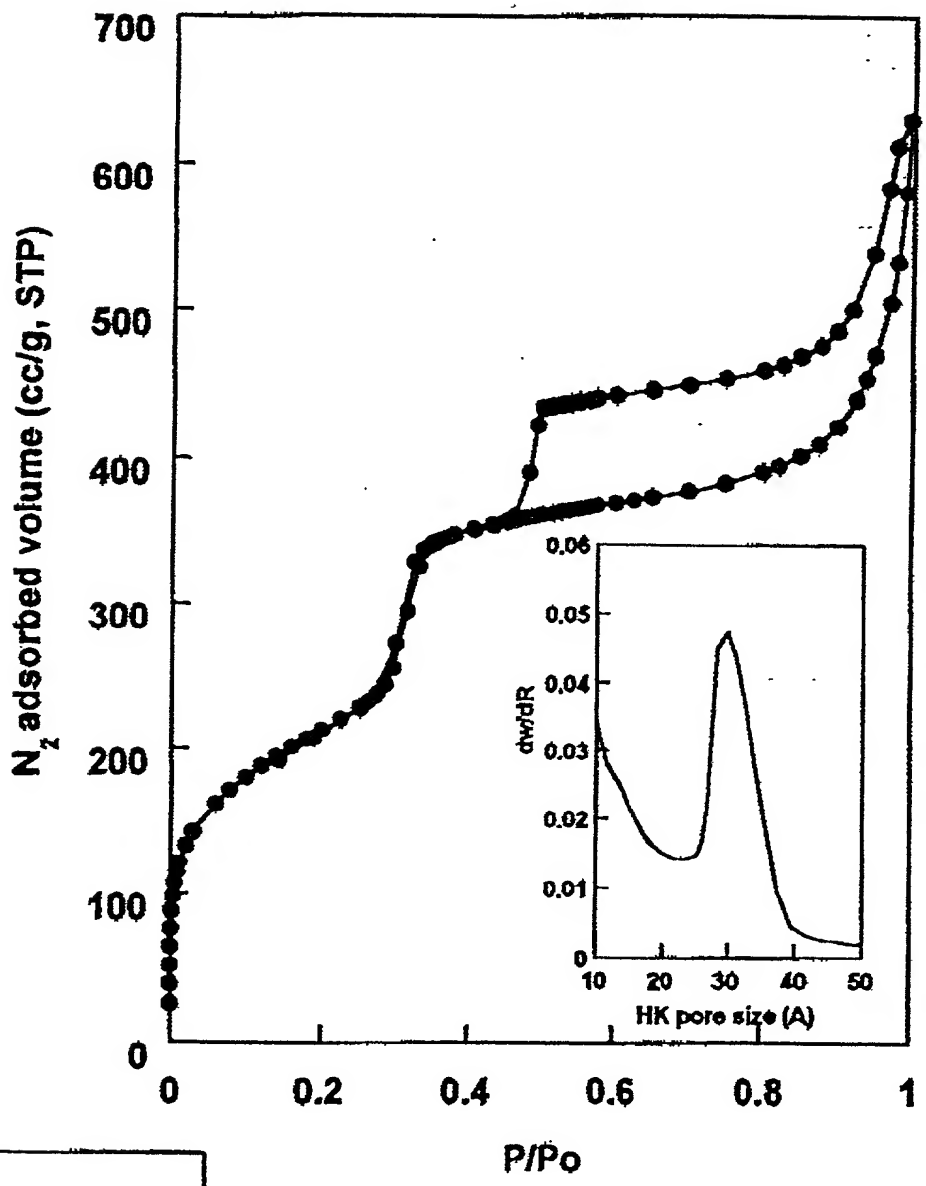


FIGURE 44 (Example 36)



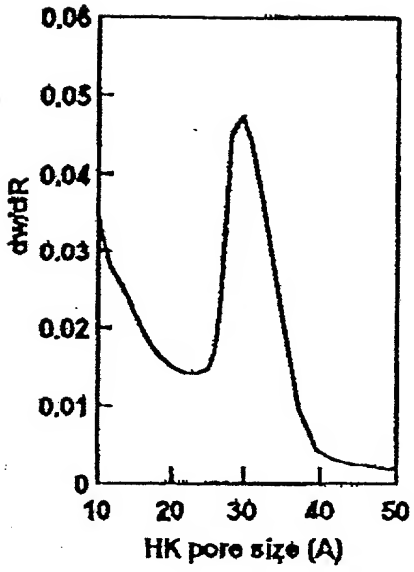


FIGURE 44A

FIGURE 45 (Example 37)

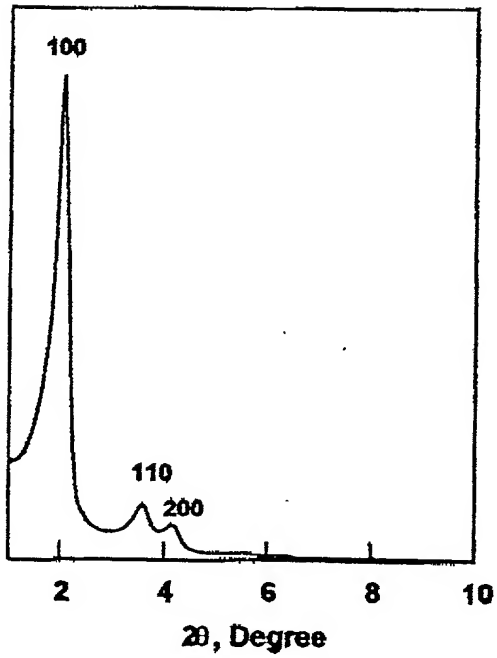
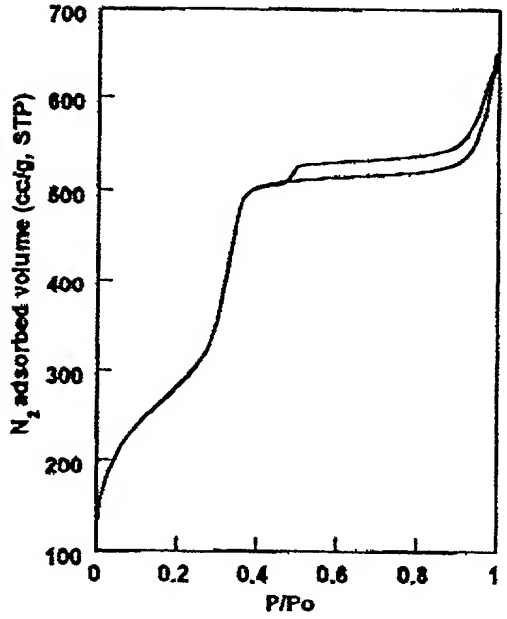


FIGURE 46 (Example 37)



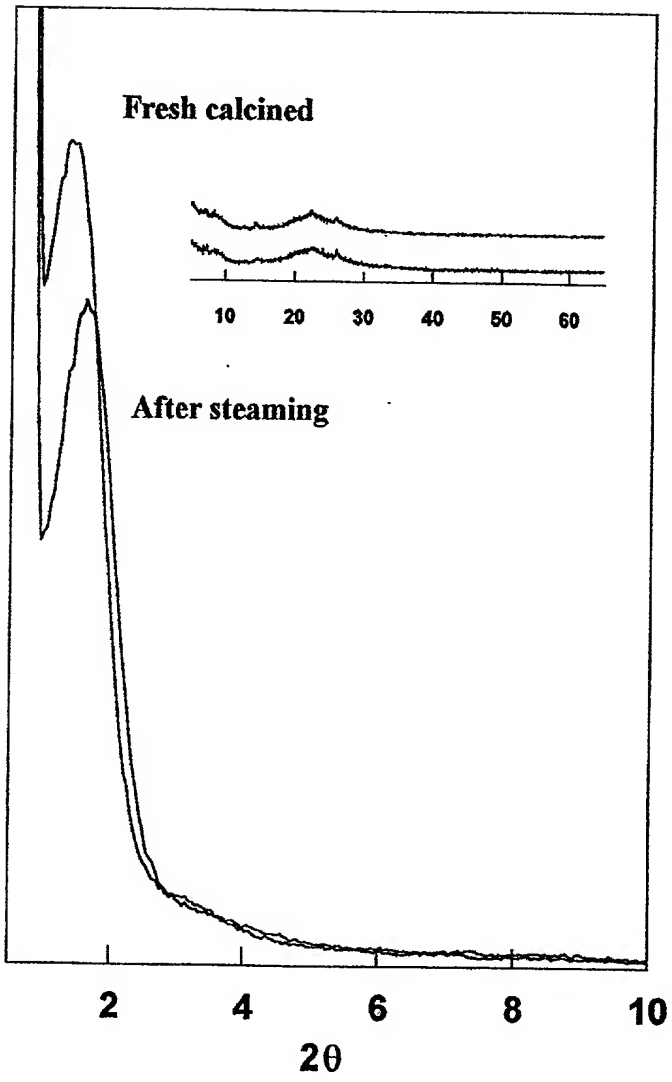


FIGURE 47

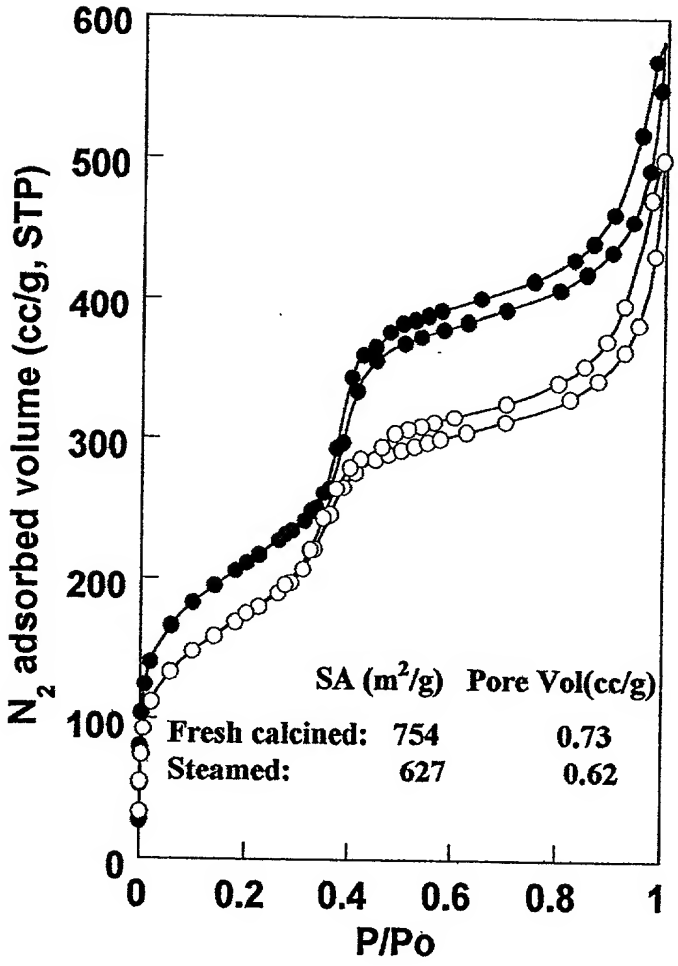

600
500
400
300
200
100
0
N_2 adsorbed volume (cc/g, STP)
0
0.2
0.4
0.6
0.8
1
P/Po
SA (m^2/g) Pore Vol(cc/g)
Fresh calcined: 754 0.73
Steamed: 627 0.62

FIGURE 48

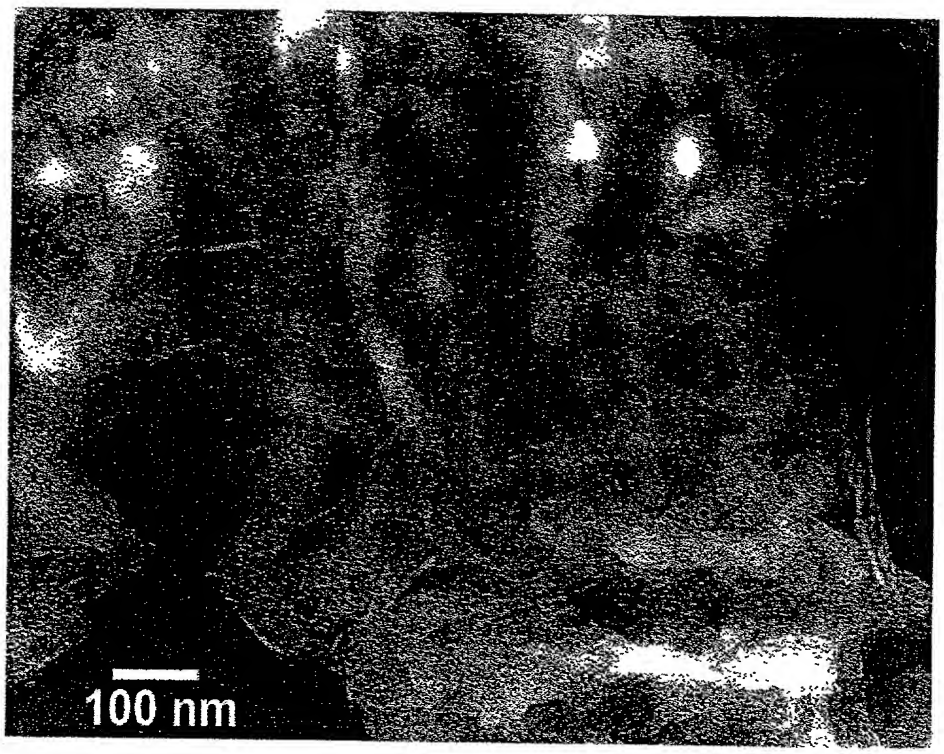


FIGURE 49

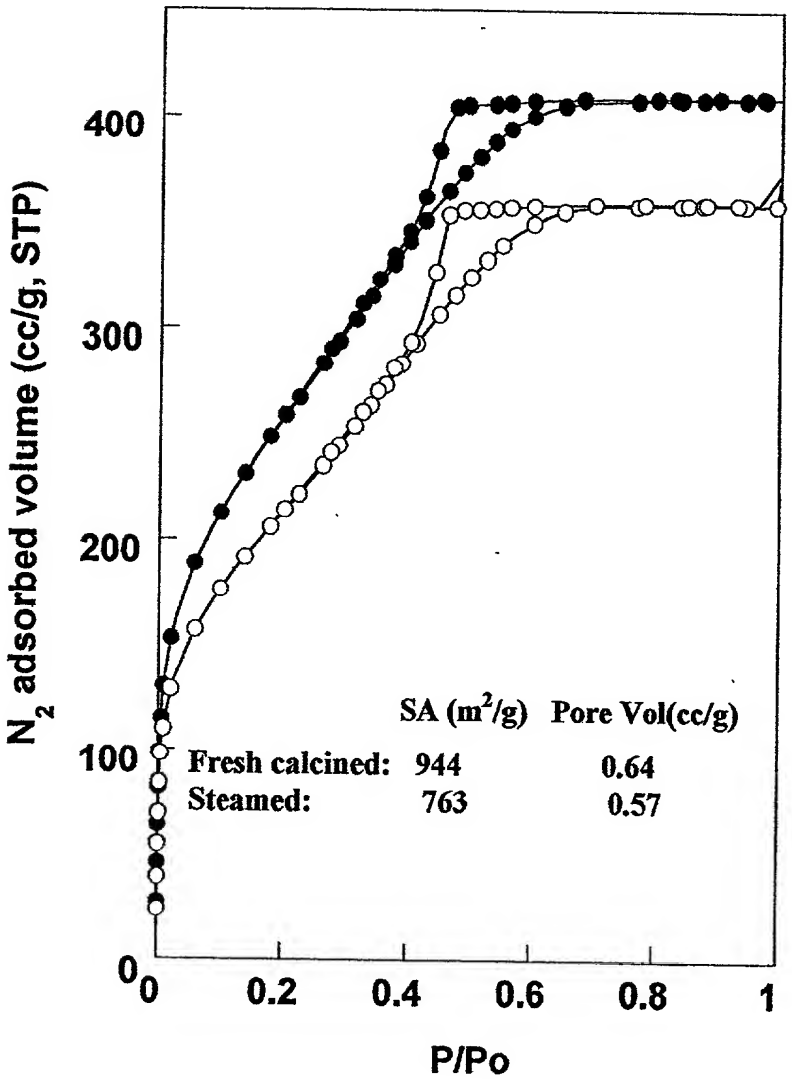

400
300
200
100
0
0
0.2
0.4
0.6
0.8
1
N2 adsorbed volume (cc/g, STP)
P/Po
SA (m2/g) Pore Vol(cc/g)
Fresh calcined: 944 0.64
Steamed: 763 0.57

FIGURE 50

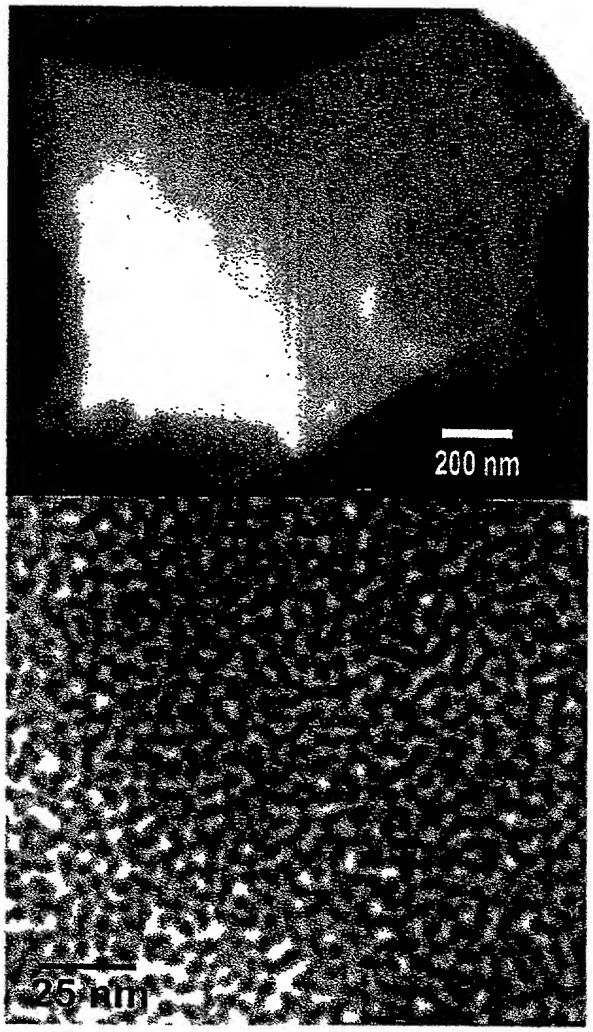


FIGURE 51